THESIS

FARM SHOPWORK

IN

VOCATIONAL AGRICULTURE

Ву

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of

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FARM SHOP WORK IN VOCATIONAL AGRICULTURE

INTRODUCTION

It has been recognized as desirable that instruction in some form of mechanic arts be included with instruction in purely agricultural subjects for about as long a time as agricultural work has been taught.

Although the desirability of such work has long been recognized, it has not been until recently that much has been done to determine what the content of the farm shop course should be, the position it should occupy in the curriculum, how the course should be organized, etc.

The objects of this thesis are to compare the work required in various states, when given and content and scope of the work, in order to learn if the requirements of the Colorado State Plans are at varience with accepted good practice in other states. The second part is an attempt to determine what the farmers consider essential to courses in farm shop work both in construction and repairing. The replies from Colorado are tabulated according to the principal farming regions to see how the courses could be modified to better meet local conditions.

There is a looseness in terminology with the result that there is a hazy idea of what should be included under the term "shop work." Everyone is agreed that it should include some kind of wood work. Practically all

agree some form of metal work should be given. For the purpose of this paper, all of this and more is included; for instance, rope work, harness work, soldering, cement work, window glazing, painting, pipe fitting and plumbing, in fact all kinds of repairing and construction work commonly done on the farm. This at once connects us with farm machinery repair, care and operation, including gas engines and tractors. Automobile repairs and adjustments are included in some states, notably Utah where they have a special appropriation which permits them to do more work of that type than is usual in neighboring states.

There has been no great uniformity in various state plans in the matter of farm shop work in agricultural courses.

P A R T Q N E

In order to learn what is being done in other states that I might revise our state plans to advantage, the following questionnaire was sent to each State Supervisor of Agricultural Education.

"I would greatly appreciate the information sought concerning the matter of farm shop work in vocational agriculture. For the purpose of this questionnaire the term "Farm Shop Work" will include farm wood work, hot and cold metal work, bench work of all kinds, harness making and repairing, rope work, tractors and automobiles.

1. Types of work offered

1st year 2nd year 3rd year 4th year

2. Texts and references.

lst year 2nd year 3rd year 4th year

- 3. Average weekly percentage of time devoted to shop work (Colorado 40% for three years)
- 4. Average time in minutes per week (Colorado 270 minutes).
- 5. Do you offer a separate course in Gas Engines and Farm Motors in the third or fourth year agricultural courses?
- 6. Do you allow students to elect agriculture or shop work as a single course?"

Reasons for asking these particular questions are, I believe, fairly clear. (Many others were thought of but I knew the fate awaiting the extended question-naire. By including an addressed stamped envelope, I received forty-six replies, several of which were letters.)

When I first became supervisor in Wyoming,
I found a very large majority of the agricultural teachers
with little or no pedigogical training and some very hazy
ideas of what to do in shop work. A very similar condition prevailed in Colorado three years ago, but I am
glad to say it is showing marked improvement at present.
More emphasis should have been placed on possibilities of

correlating the shop work with the type of agriculture studied by the class. That is now taught here by Professor Schmidt and is recommended in field visits. So many of the teachers, school men and board members, however, needed enlightenment regarding the shop work that the following paragraphs were written into the state plans.

On pages 17 and 18 of the Colorado State

Plans we see, "The farm shop work, including also farm

machinery, motors and tractors, should not occupy more

than forty percent of the time devoted to school work in

Vocational Agriculture, or two unit periods of ninety

minutes, or 135 minutes per week, as the case may be.

"Thus, a study of a crop should include a study of the plant itself, its relation to the soil, methods of production, harvesting and marketing, and also a study of the weeds, insects, and plant diseases affecting the crop, as well as methods of control, and a study of the farm machinery used in producing or harvesting the crop.

"The farm shop work should be such as to train pupils in proper care and use of tools and materials, interpreting plans, construction and repairing. The construction work should be mainly of wood. The work in 1 ron should be mainly that of repairing. There should also be work in soldering, window glazing, rope splicing, belt

lacing, harness repair and concrete.

"The second year's work should be a continuation of the first, doing such work as would come to the ordinary farm shop. The farm shop work should be taught only as it relates to Vocational Agriculture.

"During the last year of the three year or four year course, the mechanics work may be replaced by courses in sociology and economics which are planned with special reference to farm life and farm problems."

TABLE I COURSES TAUGHT IN FARM SHOP WORK

	First Year	Second Year	Third Year	Fourth Year
Wood Work)	17 ^x	10 ^{xx}	3	
Wood work) Repair)	3	4		
Harness work	8	5	2	
Rope work	10	3	ī	
Soldering	3	1	3	
Hot Metal Work	1	9	1	
Cold Metal Work	1	7	1	
Care, Repair Adjusting Farm Machinery	2	7	4	8 _{xxx}
Gas Engines, Motors & Tractors	2	7	7 ^{xxx} x	
Sewage Disposal Plants - Plumbing	1		2	1
Heat & Lighting Systems	1	_	1	-
Dairy Barn Plans and Equipment	-	-	3	-
Cement Work	3	5	2	2
Fruit Equipment	-	-	l	•••
Farm Engineering and Road Building	-	1	2	-

x Illinois elective
xx Wyoming elective
xxx Three include automobiles
xxxx Ten weeks required in Wyoming

Comparing the Colorado State Plans with Table I it is seen that the former provides for a wide range of conditions. Such freedom of choics is to be preferred to an inflexible program for the different regions of the state.

Twenty-seven of thirty courses in wood work are given in the first two years of the course. When not specified otherwise, wood working courses usually include training in the sharpening and care of tools. Fifteen states named harness work; fourteen named rope work; eleven named hot metal work and only seven mentioned soldering. Cement work is represented by but twelve courses. The small number of states requiring these subjects is unjustifiable in view of the importance attached to these subjects by the farmers themselves.

See Table X A Colorado is one of the states requiring such work.

TABLE II FARM SHOP TEXTS AND REFERENCES

		Texts	References	Total
Roehl -	"Agricultural Wood Work" "Farm Wood Work" "Harness Work" "Rope Work	15 9 10 7	8 9 ¹⁵ 4	23 18 15 11
Brace & Mayne Davidson & Chase	"Farm Shop Work"	7	6	13
Ramsower	"Agricultural Engineering" "Equipment forFarm	7	4	11.
Wirt Potter (Portland	Farmstead" "Farm Machinery" "Farm Motors"	2	3 1 1	3 3 3
(Cement Co. (Bulletin No Texts		3		3
Frazer & Jones	"Motor Vehicles"	1		2 1
Ekblaw Outlines	"Farm Concrete"	1	l	2
Supplied Bulletins Davis - Burton	"Rural Engineering	4 1 1	1	4 2 1
Bacon - Ives -	"Shop Project and Community Problem "Forge Practice "Drawing & Farm	s" l	1	1 1
Freise - Goss - Blackburn	Structures" "Farm Blacksmithing "Bench Work in Wood "Problems in Farm	g" 2 d"	1 1	1 3 1
Baxter -	Wood Work" "Elementary Concre	te	1	1
I.H.C. Sexton Wright	Construction" "Cerubustion Engine "Concrete Construct "Automotive Repairs	es" tion"	1 1 1	1 1 1

The chief value of Table II is to confirm the selection of farm shop texts and references commonly used in Colorado, so far as suitable texts or manuals are available. It also reveals the lack of books suitable for such work and the use of college farm engineering texts or elementary shop manuals to meet the need. Recent publications have added to the list. Chief among these is "Farm Mechanics" by Crawshaw and Lehman. This book gives promise of becoming a standard text inasmuch as it contains material on practically all of the various types of farm shop work offered in high schools.

The majority of the states apparently follow the same plan as outlined in the Colorado State Plans, although approximately 33% of the courses taught are offered in the first year; 70% by the end of the second year; 90% by the end of the third year and 100% in the fourth year.

Several of the Scuthern States, some of the Eastern States and two Western States have had no well defined plan in operation. Nine supervisors stated that they correlated the shop work with the work in agriculture. One supervisor writes:

"In regard to the farm shop work, I will state that the work in this state is not on a very definite basis at the present time.

"Where farm shop is offered in this state, it is being offered on the basis of a one year course and there has been no definite year in

which it should be offered. Most schools have been offering the other agricultural work and then having one class in farm shop work in which any of the agricultural boys could be enrolled. The difficulty at the present time is in arranging a schedule that will not conflict with the regular high school work, but still at the same time, allow a boy to take ninety minutes of agriculture in addition to ninety minutes of farm shop work.

"The average percent of time devoted to farm shop work will vary from no time up to fifty per cent of the student's time devoted to agriculture. The average time in minutes per week will be 450.

"Some schools are offering a separate course in Gas Engines and Farm Motors, with Farm Machinery and Farm Equipment as another year's work, while some are dovetailing this into the farm shop work. I am inclined to prefer it in a separate course if offered at all.

"We allow students to elect agriculture without the farm shop work. In fact, we have some schools where the farm shop work is not offered at all."

Shop work (wood) is elective in Illinois and and Wyoming. In Michigan, wood shop work is offered ninety minutes per day for one semester and half a semester the fourth year. In Ohio, the shop work is given ninety minutes per day for one year.

Because of the elasticity of the school program and indefinite replies, it is difficult to determine the average percentage of time devoted to shop work. It runs from 0%-50%. The average is between 25%-31%.

The time in minutes varies from nothing to 450

minutes per week. The average is from 192-213 minutes per week.

Eleven states give separate courses in gas engines and tractors and farm machinery. Eighteen do not separate the instruction so given.

Twenty-three states stated definitely that they did not allow students to elect farm shop work unless they also took other work in agriculture. Three states have allowed it in some instances.

The situation revealed by the questionnaire is interesting, but a much more interesting collection of information results when replies are secured from 200-300 representative farmers from one or more states, telling the kinds of work they consider the most important for instructional purposes both in construction and repairs.

Work of this nature has been done in Pennsylvania, Wisconsin, Minnesota, South Dakota, California and is in progress in other states. Acknowledgement is made to the above for helpful suggestions obtained. The writer wishes further to acknowledge the helpful cooperation of the State Supervisors, agricultural teachers and others that made possible the collection and compilation of the data secured.

PART TWO

In order to determine what the farmers consider the most essential repair and construction jobs to be taught in farm shop course classes, questionnaires were sent to the teachers of vocational agriculture in the state of Colorado. They obtained the information through the cooperation of the pupils and through personal interviews. Two hundred well distributed replies were received from two hundred individuals.

The same questionnaires were sent to the State Supervisors of the other states included in the Pacific Region (Montana, Wyoming, New Mexico, Arizona, Utah, Nevada, Idaho, Washington, Oregon and California). The supervisors were requested to have these filled and returned to the writer. Sixty-five replies to the repair job sheet were received and fifty-four replies to the construction job sheet. In the Western States the same people did not answer each questionnaire. An attempt to remedy this situation in the case of one state was so unsatisfactory that it was not tried in other states. Two states made no reply and a third was so late that but one answer was received in time for tabulation.

The "jobs" selected were tabulated in the order of choice and the replies from Colorado were further arranged according to local regions. The Colorado

replies on the repair jobs were also classified on a basis of plus or minus three miles from market or blacksmith.

The following questionnaires were used:

•		Date	• •
-	Please give us the following	g personal data.	
	me A wn C		
2. 4. 5. 6. 7. 8.	How long have you operated a : No of acres in the farm? Acr Do you own or rent the farm? Distance from market? Miles Distance from blacksmith? Check the kind of a farm you o (b) Livestock, (c) Dairy, (d) (f) Poultry. Is it irrigated? Check if your house is equippe (b) Gas lights, (c) Running was Underscore method of heating that air, stove.	res Miles Operate, (a) General, Grain, (e) Fruit, ed with (a) Electric later, (d) Sewage syste	m.
	List of Farm Sho	op Problems (r epair wo	rk)
2.34. 5.67890.112.134.15.16.	Please check the 20 most imporrepair list. Put new section in sickle Repair binder sill Fixing binder canvas Repairing harness a. oil b. riveting c. sewing Fitting handles to tools (hammer, ax) Repairing link in chain Repairing broken chair Put new leather in pump Cutting new threads on bolts Sharpening plow share Sharpening drag teeth Sharpening drag teeth Sharpening disc Sharpening disc Sharpening hand saws Sharpening two man saws Tempering metals Welding broken sickle or machine parts	18. Tie about 10 good knots 19. Cut glass 20. Puttying 21. Painting 22. Plastering 23. Repairing mower pitman 24. Soldering 25. Lace belts 26. Make rope halters 27. Grind scythes 28. Grind sickle 29. Grind ax 30. Whip end of a rox	s pe r work

Name	,								
Date								,	

Please check in this manner the 40 most important jobs listed below which you consider worth while for boys in high school to devote their time in learning. In checking these items, please keep in mind that separate work in farm machinery and gas engines will be given.

Check Making of

l Milk stools Wire fences (barb & woven) Hog troughs Double trees Hammer handles Pick handles Ax handles Sledge handles File handles Siedge handles Hens nest Farm gate Hens nest Farm gate Hens rack Feeding trough Fig pen Stone boat Nail box Tool box Self feeder (chicks) Chicken crate Wagon reach House ladder House ladder House ladder House ladder Fruit ladder Fruit ladder Fruit ladder Fruit ladder Karn gate Calf pen Hand sled Curry comb box	31 3334 356 389 442344567890123456 55555555555555555555555555555555555	Corn crib	60 62 63 44 55 66 66 67 77 77 77 77 77 77 77 77 77 77	Egg tester Trap nest 1 Oat sprouter Milk record sheet cabinet Fireless cooker Ironing board Kitchen sink Wash bench Mitre box Loading chute for cattle Road drag Storm sash Hot bed & Cold frame Chisels Pinchers Tongs Staples Bolts Cement floor Cement wall Cement foundation Gement steps Cement trough Cement posts Gement water tank Cement culverts Cèment milk
29 Curry comb box	56 57		85	Cement milk house

Additional construction work

The survey was sufficiently extensive in character to present a cross section of the more representative farmers of Colorado. It is not equally representative of the Western States, owing to lack of numbers and unequal distribution. It does, however, furnish a basis for interesting comparison.

TABLE III TYPE OF FARM STUDIED (OOLORADO)

Age of	Operated by		Operated by Owners			nters
Farmer	No.	Per cent	No.	Per cent	No.	Per cent
Tarmer Under 25 (31-32 (31-34 (33-36 (33-36 (33-36 (33-44 (35-46 (43-46 (45-48 (45-48 (45-48 (45-48 (45-48 (45-48 (45-68 (557-66 (557-66 (663-64	No. (Total) 73632542216551099432	Per (1.3.5.5.0.5.0.5.5.0.5.0.5.0.5.0.5.0.5.0.5	No 12233101453239884315321	Per cent 1.00.55.50.50.55.0.55.0.55.0.55.0.55.0.	N 25131-5365332-111-1	Per cent 1.C 2.5 1.5 1.5 2.5 1.5 2.5 1.0 2.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1
(65-66	5	2.5	5	2.5	-	-
(67-68 (69-70	3 2	1.5	ა 2	1.5		-
(87 Not given	1 5	.5 2.5	1 -	.5	-	

Percentage of farms rented - 20.5%

Percentage of farms owned - 77.0%

Not reported - 2.5%

TABLE III A TYPE OF FARMS STUDIED (WESTERN STATES)

Age of	Opera	ted	by		Owners	<u>F</u>	enters	
Farmer	No. (Total)	Per ce		No.	Per cent	No.	Per cent	t
Under 25 26-30 31-32	2 6 5	3.1 9.2 7.7	·	1 4 3	1.5 6.2 4.6	2 1	3.1 1.5	
33-34 35-36 37-38	2 2 2	3.1 3.1 3.1		2 2 2	3.1 3.1 3.1	- - -	- -	
39-40 41-42 43-44	2 1 7 2	1.5 10.8 3.1		1 4 2	1.5 6.2 3.1	3	4.6	
45-46 47-48 49-50	~ ~ ~	10.8		5	7.7	-	- -	
51 - 52 53 - 54	3 1 2 3	10.8 4.6 1.5		4 2 1	6.2 3.1 1.5	- - -	- -	
55-56 59-60 61-62	1	3.1 4.6 1.5		1 2 3 1	3.1 4.6 1.5	- - -	- -	
63-64 71-72 Not given	3 1 16	4.6 1.5 24.6		3	4.6 1.5	-	-	

Percentage of farms rented - 9.2%

Percentage of farms owned - 66.2%

Not reported - 24.6%

From the personal information obtained we learn that the average age of the two hundred Colorado farmers is 47.0 years with an average experience of 20.9 years operating a farm. The sixty-five farmers from the Western States average 43.7 years of age with an average experience of 17.0 years operating a farm. In this latter group are ten farmers with less than ten years experience. 77.0% of the Colorado farmers own their farms while 20.5% are renters. 2.5% did not answer. 66.2% of the Western farmers own their farms. 13.8% rent farms while 20.0% did not reply as to ownership.

TABLE IV SIZE OF FARMS NUMBER AND PER CENT

	Colorado)	Western	States
Acres	No. of Farms	Per cent	No. of Farms	Per cent
1-19 20-99 100-149 159-219 220-299 300-399 400 or more Not given	11 57 16 37 10 35 32 2	5.5 28.5 8.0 18.5 5.0 17.5 16.0	2 2 2 11 5 12 7	3.1 32.3 3.1 16.8 7.7 7.7 18.5 10.8
	200	100.0	65	100.0

Within Colorado, approximately one-third of the farmers answering the questionnaire are on farms under 100 acres; one-third on farms between 100 and 300 acres and one-third on farms over 300 acres. There is a tendency toward a similar grouping in the Western States.

TABLE V DISTANCE TO NEAREST MARKET AND NEAREST BLACKSMITH

Miles	M <u>ark</u> Colorad Per No. cent	e t Western lo States Per No. cent	Black Colorado Per No. cent	s m i t h Western States Per No. cent
0 1÷ - 2 2÷ - 3 3÷ - 4 4÷ - 5 $\frac{5}{2}$ ÷ - 10 10÷ - 15 15÷ - 20 20÷ - 25 25÷ Not given	20 10.0 38 19.0 41 20.5 19 9.5 22 11.0 19 9.5 22 11.0 7 3.5 1 .5 4 2.0 6 3.0	10 15.4 5 7.7 8 12.3 7 10.8 4 6.2 3 4.6 8 12.3 4 6.2 3 4.6 2 3.1 3 4.6 2 3.1 3 4.6 8 12.3	31 15.5 44 22.0 48 24.0 20 10.0 20 10.0 16 8.0 15 7.5 3 1.5 1 .5 1 .5	12 18.5 6 9.2 10 15.4 8 12.3 3 4.6 4 6.2 9 13.8 1 1.5 3 4.6 1 1.5

As might be expected, the farms studied in Colorado are located nearer to market and a blacksmith than are those of the Western States. In most cases also, the farmers in each region are closer to a blacksmith than to market.

Markets are located within five miles of 70.0% of the Colorado farms, while the same radius will find 81.5% of the Colorado farms within five miles of a blacksmith. For the Western States, the figures for the same distance show 52.4% for market and 60.0% for blacksmith shop.

The same relative situation obtains for the shorter distance of three miles. 49.5% of the Colorado farms are within three miles of a market and 61.5% are the same distance from a blacksmith.

35.4% of the farms of the Western States are within three miles of a market and 43.1% are within three miles of a blacksmith.

TABLE VI

KIND OF FARMS

		orado	Western	
	No.	(200) Per cent	No.	65) Per cent
General Live Stock Dairy Grain Fruit Poultry Not given	15 4 30 22 22 16 20	77.0 15.0 11.0 11.0 8.0 10.0	41 9 4 5 5 5	63.1 13.8 6.2 7.7 7.7
Twice counted	264 64 200		8 3 <u>18</u> 65	
		orado	Western	
	No.	200) Per cent	No.	35) Per cent
Irrigated Not irrigated Not given	157 34 9	78.5 17.0 4.5	46 9 10	70.8 13.9 15.3

Table VI shows the majority of the farms classified as general farms. Ambiguous or double listing by the owners, i.e. "fruit and poultry", resulted in counting some farms twice.

Colorado reports 78.5% of the farms irrigated; 17.0% not irrigated and 4.5% not answering. The replies

from the Western States are unsatisfactory owing to the large percentage (15.3%) failing to report this item.

TABLE VII NUMBER AND PERCENT OF FARMS HAVING CONVENIENCES

		ora do 00)	Wester (6	n States
	No.	Per cent	No.	Per cent
Electric lights Gas lights Running water Sewage disposal	44 2 5 61 44	22.0 12.5 30.5 22.0	25 7 35 22	38.5 10.8 53.8 33.8
		orado 00) Per cent	Western (6	n States 5) Per cent
Steam Heat Hot water Hot air Stove Not given	3 11 14 164 8	1.5 5.5 7.0 82.0 4.0	0 1 5 5 5 6	1.5 7.7 81.5 9.3

From the figures given in Table VII, there is reason to believe that the farms considered in this study are above the average in equipment and conveniences for the farm home. There is no marked difference in heating devices but aside from the matter of gas lights, there is a marked difference in the percentage of house hold conveniences in favor of the Western States. Here again comparisons may not be made rigidly owing to the small number representing the Western States.

From the information presented in Tables III

to VII, we are justified in believing that the Colorado farmers, at least, who answered the question-naires constitute a very representative group of the so called "better class" of farmers. Because of this, we may assume that with their age and experience, their judgment is sufficiently clear and mature to enable them to give worth while opinions.

TABLE VIII Number And Percentage Of Farmers
Suggesting The Following Repair Jobs
To Be Taught In The Farm Shop Courses.

	Colorado (200)	Weste (6	rn State s 5)
	No. Pe	er No.	
<pre>1 - Repairing harness 2 - Fitting handles to tools</pre>	196 98 171 85	ent 8.0 61 5.5 59	93.8 90.7
(hammer, ax) (Hang farm gate (Grind sickle - Soldering - Splice a rope - Sharpening plow share - Put new section in sickle - Painting - Cutting new threads on bolts - Put new leather in pump - Repairing mower pitman - (Make rope halters - (Fixing binder canvas - Tie about 10 good knots	142 71 141 70 140 70 138 69 132 66	3.0 47 5.5 54 6.0 46 1.5 46 1.0 46 1.0 46 1.0 46 1.0 46 1.0 46 1.0 32 1.0 32 1.0 32 1.0 32	72.3 83.1 70.8 70.8 73.8 67.7 70.8 49.2
<pre>14 - Welding broken sickle or</pre>	126 63 120 60 117 58 115 57 114 57 105 52 99 49 8 91 45 80 40 70 35 66 33 65 33	3.0 29 4.5 45 7.0 55 4.5 25 7.0 55 2.5 28 2.5 25 2.5 25 2.6 25 2.7 25 2.7 25 2.8 25 2.8 25 2.9 25 2.0 25	44.6 64.8 69.8 69.8 69.3 69.3 69.3 69.3 69.3 69.3 69.3 69.3

xBand saws" a typographical error in Colorado questionnaire. It should have read "Hand saws."

Table VIII shows repair jobs listed in order according to Colorado returns. The most striking result apparent is the importance assigned to harness repairing. 196 out of 200 replies from Colorado included it. 61 out of 65 from the Western States did likewise. In each group it ranked first with percentages of 98.0% and 93.8% respectively.

Comparing the replies further, the results of a typographical error are apparent. In the original questionnaire sent out in Colorado, the item "Sharpening hand saws" was copied as "Sharpening band saws" and sent out as such. As might be expected, this job received the smallest percentage of votes from Colorado. The error was corrected on the questionnaires sent to the Western States with the result that "Sharpening hand saws" ranked third in that group with 55 or 84.6% suggesting that particular job. It is reasonable to assume that that work would have had approximately the same ranking on the Colorado list had it been properly included.

With this exception and one other there is little material difference in the placings of the first ten jobs listed. Grinding an ax ranks eighteenth on the Colorado list and fourth on the Western States list, with a difference of 27.6%. The difference may be due to a more frequent use of the ax in the Western States. Below the first ten jobs larger differences are noticed

between the choice of Colorado and the Western States.

The very practical list of repairs suggested and the order in which they are placed by the farmers of Colorado and other Western States would indicate that many states are not giving sufficient attention to harness work, soldering, hot and cold metal work. Additional repair work suggested but not tabulated, included soling shoes, true a grindstone, setting horse shoes, repairing flumes and head gates and repair stacker.

TABLE VIII A Number And Percentage Of Farmers
Suggesting The Following Repair Jobs
To Be Taught In The Farm Shop Courses.
Arranged According To Regions.

R		Platte Valley (77)		Arkansas Valley (45)		Western Slope (56)		San Luis Valley (22)	
a n	Items	No	.Per cent	No.	Per cent		Per cent	No.	Per cent
k 1 2	Repairing harness Fitting handles to	7 5	97.4	44	97.8	56	100.0	21	95.5
3	tools (hammer-ax) (Hang farm gate (Grind sickle	67 59 63	87.0 76.5 81.8	3 8 40 3 8	84.4 88.9 84.4	49 48 47	87.6 85.7 83.9	17 19 18	77.3 86.4 81.8
4 5	Soldering Splice a fope Sharpening plow	60 60	77.9	34	77.8 68.9		69.6 75.0	18 17	81.8
	share Put new section	53	68.8	31	68.9	49	87.6	16	72.7
	in sickle Painting Cutting new	57 51	75.3 66.2	29 36	64.4 80.0	47 41	8 3.9 73.2	15 14	68.2 63.6
	threads on bolts Put new leather in pump	55 6 3	71.4	30 37	66.6 82.2	39 28	69.6	17	77.3 36.4
	Repairing mower pitman	45	58.4	32	71.1	4 5	80.3	16	72.7
	(Make rope halters (Fixing binder canvas	55 47	71.4		64.4	34 37	60.7	14 18	63.6 81.8
	Tie about 10 good knots	49	63.6	30	66.6	33	58.9	15	68.2
	Welding broken sickle or machine parts	44	57.1	29	64.4	37	66.1	16	72.7
16	Laying shingles Sharpen a bit Make joints in	51 41	66.2 53.3	27 27	60.0 60.0	31 36	55 .3 64.2	11 13	50.0 59.1
18 19	carpentry Grind ax Lace belts	43 43	55.9 55.9	20 25	46.7 44.4 55.6	37 19	33.9	18	59.1 63.6 81.8
	Tempering metals Sharpening cultivator shovels	33 35	42.9 45.5		46.7 46.7		58.9 48.2	12	54.5 36.4
23	Sharpening two- man saws Grind scythes		36.4 48.1	20 19	44.4 42.2	25 21	44.6 37.5	13 5	59.1 22.7
₩.	Fit pipe	36	46.8	17	37.8	18	32.1	9	40.9

TABLE VIII A (Continued)

R		Platte Valley (77)				Western Slope (56)		San Luis Valley (22)	
a n k	Items	No.	Per cent	No.	Per cent	No.	Per cent	No	. Per cent
	Puttying	29	37.5	19	42.2	15	26.7	7	31.8
26	Repairing link in chain	23	29.9	11	24.4	23	41.1	9	40.9
27	Repairing							_	
	broken chair	27			35.5		30.3		
	Plastering	22	28.6	18	40.0	12	21.4	10	45.5
<i>ವ</i> ಆ	Sharpening drag teeth	30	26.0	15	33.3	15	26.7	9	40.9
7 0			32.5	12	26.7	15	26.7		22.7
	Sharpening disc Repair binder	ລປ	02.0	14	20.7	10	20.1	J	ພພ . ເ
<i>U</i> 1.	sill	15	19.5	A	17.8	21	37.5	7	31.8
32	Cut glass	17	22.1	16	35.5	12	21.4	3	13.6
	Whip end of a	•	~~,_		00,0		~= , .	•	2013
	rope	20	26.0	10	22.2	10	17.8	3	13.6
34	Sharpening	21	27.3	10	22.2	8	14.2	1	4.5
	band saws x								

x Written "band" saws rather than "hand saws" through error.

Variation in the importance of repair jobs by different sections of the state may be explained in part, at least, by the necessity for such jobs in the experience of the individual, the small number (22) reporting from the San Luis Valley, and types of agriculture predominating. In general most of the variations are due to the above causes; for instance, the job of lacing belts has eighteen votes or 81.8% in the San Luis Valley, nineteen votes or 33.9% on the Western Slope, forty-three votes or 55.9% in the Platte Valley and twenty-five votes or 55.6% in the Arkansas Valley. Putting new leather in pump was indicated in 81.8% of the Platte Valley returns, 82.2% for the Arkansas Valley, 50.0% for the Western Slope and but 36.4% for the San Luis Valley showing the influence of an easily obtained water supply.

At a conference of teachers of vocational agriculture, held at Fort Collins in the summer of 1921, Professor L. M. Roehl, of Cornell, made a statement to the effect that distance from a blacksmith would have an influence upon the type of work to be offered in a farm shop course and that metal work, particularly hot metal work, was not important as the farmer could reach a blacksmith within a couple of miles. Exception was taken

to the statement and Table IX was arranged to see how necessary the farmers at various distances regarded such instruction.

TABLE IX

Percentage Of Farmers Under And Over
Three Miles From Blacksmith, Who Deem
It Worth While To Teach The Following
Repair Jobs In Farm Shop.

R a	Colora	do W	Eigh estern	t States	
n Items -3	miles (121)	* 3 mil (76)	es -3 m (28)	iles + (29)	3 miles
l - Repairing harness2 - Fitting handles to tools		98.7%	92.9%	93.1%	
(hammer, ax) 3 - (Hang farm gate 3 - (Grind sickle 4 - Soldering 5 - Splice a rope 6 - Sharpening plow share 7 - Put new section in	ΩC 72	81.6 81.6 88.1 60.3 75.0 78.9	85.7 75.6 67.9 71.4 74.1 67.9	93.1 82.8 72.4 89.7 6 9. 0 65.5	
sickle 8 - Painting 9 - Cutting new threads on			64.3 67.9		
17 - Make joints in carpentry 18 - Grind ax	62.0 59.5 52.1 58.7	63.2 59.2 70.0 57.9 52.6	39.3 75.0 71.4	\$1.7 58.6 65.5 41.3 79.3	
 21 - Sharpening cultivator shovels 22 - Sharpening two-man saws 23 - Grind scythes 24 - Fit pipe 25 - Puttying 26 - Repairing link in chain 	45.4 43.8 45.4 41.3 31.4 29.8 38.0 26.4 34.7 28.9 20.7	47.1 40.8 34.1 36.6 43.4 25.0 40.8 25.0 30.3	50.0 39.3 50.0 46.4 25.0	37.5 37.3 41.3 62.6 41.7 63.7 13.7 69.2	

TABLE IX

(Continued)

Eight Colorado Western States

-3 miles +3 miles -3 miles +3 miles (121) (76) (28) (29)

33 - Whip end of a rope 28.1% 13.1% 25.0% 27.5% 34 - Sharpening hand saws x 20.7 19.7 \ \cdot \cdot 85.7 79.3

x "Band saws" a typographical error in Colorado
questionnaire. It should have read
"Hand saws."

x "Hand saws"

In Colorado practically all repair jobs dealing with metals, including grinding sickle but no other sharpening jobs, received a higher percentage of choice from farmers residing more than three miles from a blacksmith. This applies also to machinery repair jobs such as fixing binder canvas, repairing binder sill and belt lacing. The extensive type of farming and greater use of farm machinery on the larger farms would explain this condition.

The repair of smaller implements and hand tools, as fitting handles to tools, grinding scythes, sharpening discs and saws are more frequently selected by farmers living less than three miles from a black—smith. These results are supported sufficiently by the farmers in the Western States to justify the conclusion that farm shop work should include instruction in hot and cold metal work and particularly where members of the class live more than three miles from a blacksmith.

TABLE X

Number And Percentage Of Farmers
Suggesting The Following Construction
Work To Be Taught In Farm Shop Courses.

	Colorado Eig			Sight ern States	
R a	(2	300)			(54)
n k Items	No.	Per cent	n	No.	Per cent
10- Hog trough 11- Pig pen 12- Double trees 13- Grain bin 14- Self feeder chicks 15- Cement water tank 16- (Smoke house 16- (Hot bed and cold frame 17- (Wagon box 17- (Screen door 18- Cement wall 19- Hog shipping crate 20- Calf pen 21- (Wagon tongue 21- (Tool box	17308544539854163377669851110000000000000000000000000000000000	00500555050505550050505050505050505050	3161029566769534450388522 1029566769534450388522	44808567100904109480684921505	8259112149675961947898634333774455531.58554577654560399660

TABLE X

(Continued)	Colorado	Eight Western States
R	(200)	R (54) a
a n Items k	No. Per cent	n No. Per k cent
34 - Screen window 35 - Saw horse 36 - Mitre box 37 - (Wash bench 37 - (Chicken crate 37 - (Trap nest 38 - (House ladder 38 - (Step ladder 39 - (Wagon bolster 39 - (Wagon rack for cattle 40 - (Cement culvert	97 48.5 96 48.0 87 43.5 86 43.0	5 41 75.9 14 29 53.7 11 33 61.1 14 29 53.7 16 27 50.0 19 24 44.4 11 33 61.1 29 12 22.2 26 17 31.5
40 - (Milk record sheet cabinet 41 - (Chisels 41 - (Cement posts 42 - Wheelbarrow 43 - (Kitchen table 43 - (Milk stools 44 - Oat sprouter 45 - Neck yoke 46 - Egg tester 47 - Ironing board 48 - Ax handle 49 -Bolts 50 - Shoveling board 51 - (Seed corn drying rack 51 - (Seed corn drying rack 51 - (Saw buck 52 - Potato marker 53 - (Wagon seat 53 - (Fruit ladder 54 - Tongs 55 - Pinchers 56 - Fireless cooker 57 - Storm sash 58 - Mortar box 59 - Nail box 60 - Curry comb box 61 - Cattle shipping crate	80 40.0 76 38.5 76 36.5 77 36.5 78 35.5 79 35.5 70 34.5 70 35.5 70 34.5 70 35.5 70 34.5 70 35.5 70 35.5 70 35.5 70 35.5 70 36.5 70	9 37 68.5 17 26 48.1 24 19 35.2 22 21 38.9 20 23 42.6 15 28 51.9 21 22 40.7 27 15 27.8 13 30 55.6 16 27 50.0 25 18 33.3 22 21 38.9 32 21 38.9 32 21 38.9 23 20 37.0 25 18 25.9 23 20 37.0 28 14 25.9 28 14 25.9 27 15 27.8 28 14 25.9 27 15 27.8 27 15 27.8 28 14 25.9 27 15 27.8 28 14 25.9 27 15 27.8 28 14 25.9 27 15 27.8 28 14 25.9 27 15 27.8 28 14 25.9 29 21 38.9 21 38.9 22 21 38.9 23 21 38.9 24 25.9 25 27 27 28 27 27 28 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 27 27 28 28 27 27 28 27 27 28 28 27 27 28 28 27 27 28 28 27 27 28 28 27 27 28 28 27 27 28 28 27 27 28 28 27 27 28 28 27 27 28 28 29 27 27 28 28 29 29 29 29 29 29 29 29 29 29 29 29 29

TABLE X

			רי	i ah+		
Colora	do	Western States				
(20		(54)				
No.	Per cent		No.	Per cent		
32 28 27 26 24 17	16.0 14.0 13.5 13.0 12.0 8.5	33 28 33 30 32 34	14 6 14 6 11 7 5	25.9 11.1 25.9 11.1 20.4 13.0 9.3		
	No. 32 32 32 32 38 37 26 24	No. Per cent 32 16.0 32 16.0 32 16.0 38 14.0 27 13.5 26 13.0 24 12.0 17 8.5	(200) R a No. Per n cent k 32 16.0 32 32 16.0 28 32 16.0 28 32 16.0 33 28 14.0 28 27 13.5 33 26 13.0 30 24 12.0 32 17 8.5 34	Colorado Wester (200) R (5 a No. Per n No. cent k 32 16.0 32 7 32 16.0 28 14 32 16.0 33 6 28 14.0 28 14 27 13.5 33 6 26 13.0 30 11 24 12.0 32 7 17 8.5 34 5	(200) R (54) a No. Per n No. Per cent k cent 32 16.0 32 7 13.0 32 16.0 28 14 25.9 32 16.0 33 6 11.1 28 14.0 28 14 25.9 27 13.5 33 6 11.1 26 13.0 30 11 20.4 24 12.0 32 7 13.0 17 8.5 34 5 9.3	

To an even greater degree than with the repair jobs, the choice of construction jobs emphasizes the desire for practical instruction in farm shop work by the farmers replying to the questionnaire. Jobs that frequently occur as shop exercises in manual training, such as a bird house, hand sled, dog house and bread board are at the bottom of the list irrespective of any value they may possess as exercises to give skill in the use of tools. This same reaction toward manual training explains in part the growing criticism of that type of shop work and an increasing appreciation of farm shop work.

As in the repair work, all are agreed on the first item, making a farm gate. The second item on the Colorado list, making a hay rack, is third for the Western States. The third item for Colorado, making a farm work bench, is tied for first with making of a farm gate, and making a cement floor on the Western States list.

The first ten places on the Colorado list include most of the construction jobs in the first ten places on the Western States list. It is interesting to note that No. 14 (Self feeder for chicks), No. 22 (Tool box), No. 23 (Seed tester) and No. 35 (Saw horse) on the Colorado list are tied for fifth place on the Western States list.

One of the most striking things brought out by the questionnaire on construction work is the emphasis placed upon construction work in cement by the farmers of all the regions studied. The following table gives the information in more condensed form.

TABLE X A CONSTRUCTION WORK IN CEMENT NUMBER AND PERCENTAGE OF CONSTRUCTION WORK SUGGESTED

		R Colorado R				***	Eight Western States				
		a	3.7	_		a			Sta	ites	
		n	No	Per		n '-	No	Per			
•	03	k	1.00	cent		k	48	cent 87.0	(A	tie)	
Cement		6	162	81.0		-	40	07.0	(7.	316)	
tion	founda-	8	157	78.5	(tie	1 5	41	75.9	11	ff	
Cement	water	15	137	68.5	(020	13	30	55.6	17	11	
tank	"a"C1						- •				
Cement	wall	20	122	61.0		17	26	48.1			
Cement		25	113	56.5	ff	10.	3 5	64.8		11	
Cement		31	106	53.0		18	25	46.3	ff	Π	
Cement	milk										
house		32	105	52.5		24	19	35.2	11	11	
	culverts		84	42.0	Ħ	23	20	37.0	ff ff	IT It	
Cement	posts	44	82	41.0		24	19	35.2	11	17	

Few things illustrate more clearly the necessity of a changed idea regarding the scope of farm shop work than the figures in the above table. In Table I we see but twelve states indicating courses in cement work. Here we see a high proportion of the farmers themselves suggesting that instruction be given in various kinds of cement work. Not only that, but additional cement work was

suggested under "Additional construction work." It is apparent that the importance of cement construction jobs has been overlooked by the individuals responsible for planning farm shop programs. Any construction material so generally endorsed, deserves wider recognition of a farm shop course by supervisors and teachers.

Additional construction work suggested includes silo building, weirs and measuring boxes for irrigation and cutting chute for sheep.

TABLE X B

Number And Percentage Of Farmers
Suggesting The Following Construction
Work To Be Taught In Farm Shop Courses.
Arranged According To Regions.

R		Platte Valley (77)			n sa s Ley 5)	Slo	tern ope 56)	San 1 Val:	ley
a n k	Items	No.	Per cent	No.	Per cent	No.	Per cent		Per cent
1234567789011231456616	Hay rack Farm work bench Hog house Cement floor Wire fences (Chicken house (Feed rack Cement foundation Feed trough Hog trough Pig pen Double trees	56555555555555555555555555555555555555	87.0 85.7 80.5 76.6 872.7 71.4 771.4 771.4 771.4 68.8 761.0 58.4	32 37	91.1 80.2 80.3 80.3 87.8 77.8 77.8 71.1 77.4 64.6 75.3 60.0	51 52 44 47 45 45 40 41 42 43 40 41 42 40 40 40 40 40 40 40 40 40 40 40 40 40	91.1 92.9 78.6 83.9 80.4 85.5 76.8 77.5 75.6 66.1 71.4	20 20 18 18 19 15 16 17 13 16 15	90.9 95.5 90.8 81.8 72.7 868.2 77.3 909.1 63.3 59.1 68.2
17 18 19 20 21 22 23 24 25 26 28	frame (Wagon box (Screen door Cement wall Hog shipping crate Calf pen (Wagon tongue (Tool box Seed tester Cement trough Wagon jack Corn crib Hen's nest Ice house (Wagon reach	521 4543 4968 47444 3168 439 439	67.5 53.2 55.8.4 55.6 59.7 49.3 61.0 57.1 40.7 62.8 55.6 55.6 55.6 55.6 55.6 55.6 55.6 55	27 30 30 24 34 33 34 35 15 36 18 36 18 36 18 36 18 36 18 36 18 36 18 36 18 36 18 36 18 36 18 36 18 36 18 36 36 36 36 36 36 36 36 36 36 36 36 36	60.0 66.7 66.7 64.4 57.8 57.8 53.2 51.1 53.7 53.3 44.4 40.0 51.1	34 38 34 38 38 38 38 38 31 38 31 32 32 32 32 32 32 32 32 32 32 32 32 32	60.7 73.2 67.9 60.7 50.0 50.0 50.0 50.5 73.1 53.6 51.8	14 14 13 15 10 14 11 17 11 13 12 13 12	63.3 59.1 59.2 45.5 63.3 50.7 70.3 65.5 59.1 59.1 55.1 55.1 55.1

TABLE X B (Continued)

R	Valley		Platte Valley (77)		Arkansas Valley (45)		tern ope 56)			
a n k	Items	No.	Per cent	No.	Per cent	No.	Per cent	No.	Per cent	
	Kitchen sink Loading chute fo	40	52.0	24	53.3	26	46.4	12	54.5	
32	cattle Hammer handles	41 43	53.2 55.8	23 21	51.1 46.7	23 29	41.1 51.8	14 6	63. 3 27.3	
	Cement milk house	41	53.2 44.2	19 21	42.2 46.7	29 31	51.8 55.4	9 11	40.9 50.0	
35	Screen window Saw horse	41	53.2	20	44.4	26	46.4	9	40.9	
37	Mitre box (Wash bench	33 31	42.9	16 20	36.9 44.4	24	42.9	14	63.3	
37 37		34 37	44.2 48.1	21	51.1 46.7	20 23	35.7 41.1	95	40.9	
	(House ladder (Step ladder		52.0 46.8		31.1 51.1	22 19	39.3 33.9	7	40.9 31.8	
39 39	(Wagon bolster (Wagon rack for	34	44.2	17	37.8	23	41.1	10	45.5	
40	cattle (Cement culvert	36 35	46.8 45.5	18 13	40.0 28.9	19 27	33.9 48.2	11 7	50.0 38.1	
40	(Milk record sheet cabinet	3 8	49.4	15	33.3	18	32.1	11	50.0	
41 41	(Chisels (Cement posts	28 33	36.4 42.9		26.7 33.3	29 23	51.8 41.1	11 9	50.0 40.9	
42 43	Wheelbarrow (Kitchen table	29 29	37.7 37.7	15 17	33.3 37.8	21 21	37.5 37.5	11 6	50.0 27.3	
43	(Milk stools Oat sprouter	31 26	40;3 33.7	18 18	40.0 40.0	16 18	28.6 32.1	8 10	36.4 45.5	
45	Neck yoke Egg tester	24 33	31.2	13 15	28.9 33.3	27 11	48.2 19.6	7 11	31.8 50.0	
47	Ironing board Ax handle	26 24	33.7 31.2	16 11	36.9 24.4	15 24	26.8 42.9	12	54.5 36.4	
49	Bolts Shoveling board	20 33	26.0 42.9	11	24.4 33.3	24	42.9 21.4	11	50.0	
51	(Book rack (Seed corn	32	41.6	14	31.1	9	16.1	8	36.4	
	drying rack (Saw buck	27 29	35.1 37.7	17 12	37.8 26.7	17 16	30.4 28.6	2 6	9.1 27.3	
52	Potato marker	24	31.2	4	8.9	24	42.9 39.3	10	45.5	
53 53	(Wagon seat (Fruit ladder	22 23	29.8	10 16	22.2 35.6	17	30.4	4 2	18.2	

TABLE X B (Continued)

R		Platte Valley (77)		Arkansas Valley (45)		Western Slope (56)		Va	Luis lley 22)
a n k	Items	No.	Per cent	No.	Per cent	No.	Per cent	No.	Per cent
567890 5567	Tongs Pinchers Fireless Cooker Storm sash Mortar box Nail box Curry comb box	18 18 14 26 21 20 21	23.4 23.4 18.2 33.7 27.3 26.0 27.3		13.3 17.8 36.9 28.9 22.2 22.2 17.8	24 21 16 8 15 8	42.9 37.5 28.6 14.3 26.8 14.3 16.1	9886364	40.9 36.4 36.4 27.3 13.6 27.3 18.2
62 62 63 64 65 66 67	Cattle shipping crate (Pick handle (File handle (Sledge handle Staples Stone boat Bread board Dog house (Hand sled (Bird house	18 14 16 7 6 14 12 8	23.4 18.2 18.2 20.8 9.9 7.8 15.6 10.4	11 3 4 2 1 4 9 4 2	24.4 8.9 6.7 8.4 2.9 28 4.4 2.9 2.9 4.4	7 10 12 8 14 18 4 1 5 3	12.5 17.9 21.4 14.3 25.0 32.1 7.1 1.8 8.9 5.4	44345242 -4	18.2 13.6 18.2 22.8 9.1 18.2 9.1

There is a greater lack of uniformity in construction work than in repair work among the several regions of the state. Only the Platte Valley and Arkansas Valley agree on the first item of construction, a farm gate. Making a hay rack is first in the San Luis Valley and on the Western Slope, ranks second in the Platte Valley and third in the Arkansas Valley.

The prevailing agricultural industry of a region influences the choice of construction jobs.

Making a fruit ladder ranks higher on the Western

Slope and in the Arkansas Valley than in the Platte

Valley or San Luis Valley, falling to 9.1% in the latter.

The San Luis Valley is 22.2% higher than the Western Slope in the matter of a loading chute for cattle. Here again the majority of variations is not so wide but that they may be usually accounted for by the different lines of agriculture of the various regions, individual experience, or unequal numbers reporting from each region. Variations in the cement construction jobs for the different regions are not striking.

CONCLUSIONS

- 1. In comparing what is outlined for farm shop work in the Colorado State Plans with other states it is seen that the Colorado Plans include the types of farm shop work most acceptable in other states.
- 2. Farm shop work has not been well organized in too many states. It has not been able to get away from the domination of the idea that manual training in wood work is sufficient.
- 3. From what the farmers indicate as most important, farm shop work should at least include harness work, wood work, soldering, hot and cold metal work, care, repair and adjusting of farm machinery, gas engines and tractors, and cement work.
- 4. The large proportion of cement construction jobs suggested indicates a real need of including more of this work in the farm shop course than is usually done.
- 5. It is not intended that the repair and construction jobs listed should limit the farm shop work, but rather serve as a guide in organization of a farm shop course that will lead up to and include the operations most desired. The use and care of tools, enough drawing to read and interpret plans are desirable prerequisites.
- 6. Because of the different conditions existing in various parts of the state, it is not advisable to have a rigid farm shop course outlined for the entire

state, but rather that the individual teacher should make a survey of his own community to determine the kinds of farm shop work most needed.