# The GW Factory Management Staff for the 1965-66 Campaign

<table>
<thead>
<tr>
<th>Factory</th>
<th>Manager</th>
<th>Superintendent</th>
<th>Master Mechanic</th>
<th>Cashier</th>
<th>Chief Chemist</th>
<th>Symbol</th>
</tr>
</thead>
<tbody>
<tr>
<td>E for EATON</td>
<td>Lee E. Butler</td>
<td>George W. Halbur</td>
<td>Vernon Churchwell</td>
<td>Hugh E. Cook</td>
<td>Russell D. Smith</td>
<td>E</td>
</tr>
<tr>
<td>G for GREELEY</td>
<td>Lee E. Butler</td>
<td>Frank Jones</td>
<td>Lynn Brown</td>
<td>George R. Gibson</td>
<td>Richard W. Mann</td>
<td>G</td>
</tr>
<tr>
<td>W for WINDSOR</td>
<td>John Stewart</td>
<td>James Amos</td>
<td>Edgar O. Williams</td>
<td>Charles B. Merritt</td>
<td>Stanley G. Webster</td>
<td>W</td>
</tr>
<tr>
<td>V for LOVELAND</td>
<td>Leonard M. Johnson</td>
<td>E. E. Lingle</td>
<td>Kermit W. Beal</td>
<td>J. Lowell Bond</td>
<td>Matthew Sheldon</td>
<td>V</td>
</tr>
<tr>
<td>L for LONGMONT</td>
<td>Frank Zumbrink</td>
<td>L. W. Feland</td>
<td>Charles A. Kupilik</td>
<td>C. B. Nasi</td>
<td>Stewart Foster</td>
<td>L</td>
</tr>
<tr>
<td>N for BRIGHTON</td>
<td>LaMar C. Henry</td>
<td>Floyd W. Miller</td>
<td>James C. Young</td>
<td>A. C. Hamilton</td>
<td>Thomas L. Clements</td>
<td>N</td>
</tr>
<tr>
<td>J for JOHNSTOWN</td>
<td>(no manager)</td>
<td>Lloyd V. Sybrandt</td>
<td>Richard W. Dayton</td>
<td>Joseph R. Booth</td>
<td>John M. Farlow</td>
<td>J</td>
</tr>
<tr>
<td>Z for MSG PLANT</td>
<td>(no manager)</td>
<td>Lloyd V. Sybrandt</td>
<td>Richard W. Dayton</td>
<td>Joseph R. Booth</td>
<td>James D. Dalbey</td>
<td>Z</td>
</tr>
<tr>
<td>Q for OVID</td>
<td>I. L. Johnson</td>
<td>G. R. Enevoldsen</td>
<td>Thad W. Creager</td>
<td>Ralph T. Smith</td>
<td>Lewis D. Zemanek</td>
<td>Q</td>
</tr>
<tr>
<td>S for STERLING</td>
<td>Lester B. Garner</td>
<td>John R.Corsberg</td>
<td>John D. Spall</td>
<td>John C. Schrade</td>
<td>Jerry W. Steinmeyer</td>
<td>S</td>
</tr>
<tr>
<td>M for FORT MORGAN</td>
<td>J. V. Ostermiller</td>
<td>Jack W. Eastman</td>
<td>Lee J. Kelim</td>
<td>Harold E. Smith</td>
<td>Harold D. Camp</td>
<td>M</td>
</tr>
<tr>
<td>F for SCOTTSBLUFF</td>
<td>L. H. Henderson</td>
<td>Sabin G. Hooper</td>
<td>Matthew P. Brennan</td>
<td>Don L. Cross</td>
<td>E. C. Culver</td>
<td>F</td>
</tr>
<tr>
<td>D for BAYARD</td>
<td>Lowell E. Giauque</td>
<td>Jesse E. Stone</td>
<td>Ralph E. Townsend</td>
<td>Robert B. McKee</td>
<td>Harry C. Brown</td>
<td>D</td>
</tr>
<tr>
<td>T for MITCHELL</td>
<td>W. C. McGuffey</td>
<td>Oliver H. Swaney</td>
<td>Dan Schmidt</td>
<td>W. V. Vermeline</td>
<td>James P. Teters</td>
<td>T</td>
</tr>
<tr>
<td>B for BILLINGS</td>
<td>Ralph W. Hettinger</td>
<td>Francis A. Wood</td>
<td>D. C. Davis</td>
<td>J. Gerald Kisler</td>
<td>W. G. Rogers</td>
<td>B</td>
</tr>
<tr>
<td>O for LOVELL</td>
<td>Charles R. Johnson</td>
<td>Dan E. Conwell</td>
<td>Merle W. Fleenor</td>
<td>H. L. Marten</td>
<td>Roger A. Feil</td>
<td>O</td>
</tr>
<tr>
<td>Fr for FREMONT</td>
<td>Gordon Rudolph</td>
<td>Floyd M. Logan</td>
<td>Oakley C. Miller</td>
<td>Richard F. Mally</td>
<td>Kenneth E. Hoff</td>
<td>Fr</td>
</tr>
<tr>
<td>Fy for FINDLAY</td>
<td>Ronald D. Steck</td>
<td>Marvin Pettigrew</td>
<td>August Schneider</td>
<td>Lee F. Coon</td>
<td>Daniel Buckley</td>
<td>Fy</td>
</tr>
<tr>
<td>C for FORT COLLINS</td>
<td>John Stewart</td>
<td>James Amos</td>
<td>(not operating)</td>
<td>Charles B. Merritt</td>
<td></td>
<td>C</td>
</tr>
</tbody>
</table>

**LONGMONT EXPERIMENT STATION** — Ralph Wood, Manager  
**HORSE CREEK QUARRY** — Philip Ford, Superintendent  
**GW RAILWAY** — J. B. Baker, III, Superintendent
Campaign District Staffs

Southern District Northern District

Eaton • Greeley • Windsor
Loveland • Longmont
Johnstown • MSG Plant

District Manager • LYMAN H. ANDREWS
District Supt. • STEPHEN L. FORCE
District Engineer • C. H. IVERSON
Traveling Engineers • ANTHONY N. FLASCO
• W. D. WATSON
Asst. to District Manager • DONALD G. REDMAN

District Manager • GEORGE L. GERING
Bayard • Mitchell
Billings • Lovell

Brighton • Ovid
Sterling • Fort Morgan

District Manager • LYMAN H. ANDREWS
District Supt.† • ROBERT E. MUNROE
District Engineer • HARRY J. WARD
Traveling Engineer • ROBERT E. VANEL
Asst. to District Manager • DONALD G. REDMAN

Scottsbluff • Gering
Bayard • Mitchell
Billings • Lovell

District Manager • JOHN D. EDMISTON
District Supt. • HAROLD D. BURK³
District Engineer • P. R. PUMPHREY³
Traveling Engineers • D. D. DAVIDSON⁰
• WILLIAM T. TODD⁰
*Located at Scottsbluff

No. Ohio District

Fremont • Findlay

District Manager • D. L. SUnderLAND*²
District Supt. • ROBERT E. MUNROE
Traveling Engineer • A. WAYNE ARGABRITE
Resident Engineer • JOHN E. GRONEMAN**²
*Located at Fremont
**Located at Findlay

†Brighton’s district superintendent is Stephen L. Force

Sugar Tramp Desk Book

THE PERSONNEL & PERFORMANCES for the CAMPAIGN OF 1965-66

Fourth Annual Edition Presented By

The Sugar Press

THE MAGAZINE FOR GREAT WESTERNERS

Est. 1917 • Vol. 49, No. 4 • Aug. Sept. Oct. 1965

JAMES LYON, EDITOR
## THE FACTORY SLICING STANDARDS

**FOR THE CAMPAIGN OF 1965-66**

<table>
<thead>
<tr>
<th>Location</th>
<th>Tons</th>
<th>Change</th>
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<tbody>
<tr>
<td>Eaton</td>
<td>1900</td>
<td>up 50</td>
</tr>
<tr>
<td>Greeley</td>
<td>1900</td>
<td>up 50</td>
</tr>
<tr>
<td>Windsor</td>
<td>1900</td>
<td>up 50</td>
</tr>
<tr>
<td>Loveland</td>
<td>3200</td>
<td>up 175</td>
</tr>
<tr>
<td>Longmont</td>
<td>3200</td>
<td>down 25</td>
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<tr>
<td>Brighton</td>
<td>2050</td>
<td>up 50</td>
</tr>
<tr>
<td>Ovid</td>
<td>2500</td>
<td>up 100</td>
</tr>
<tr>
<td>Sterling</td>
<td>2025</td>
<td>up 75</td>
</tr>
<tr>
<td>Fort Morgan</td>
<td>3000</td>
<td>up 100</td>
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<tr>
<td>Scottsbluff</td>
<td>3200</td>
<td>up 55</td>
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<tr>
<td>Gering</td>
<td>2160</td>
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<tr>
<td>Bayard</td>
<td>2050</td>
<td>up 50</td>
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<tr>
<td>Mitchell</td>
<td>2100</td>
<td>up 50</td>
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<td>Billings</td>
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<tr>
<td>Lovell</td>
<td>1900</td>
<td>up 75</td>
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<tr>
<td>Fremont</td>
<td>1625</td>
<td>up 100</td>
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<tr>
<td>Findlay</td>
<td>1500</td>
<td>same</td>
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</table>

*Net increase totals 955 tons in daily beet slicing standards — about equal to one-third of the rating of a large house.*

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### Appointments & Advancements

- Marvin Pettigrew, assistant superintendent at Billings, was appointed superintendent at the Findlay factory in Ohio. Pettigrew reported to Findlay as acting superintendent at the start of campaign upon the illness of Dwight A. Gordon, then superintendent. Pettigrew later became superintendent when Gordon asked to be relieved for reasons of health; Gordon was reassigned as an assistant superintendent and sent to Eaton temporarily. There, he filled in for Asst. Supt. Frank L. (Hap) Alexander, who suffered multiple injuries in a fall.

Before moving to Findlay, Pettigrew was an assistant superintendent at Billings for three years. He was previously an assistant at Ovid from 1961 to 1962 and at Sterling from 1960 to 1961. Earlier, Pettigrew was chief chemist at Greeley from 1956 to 1960 and assistant chemist at the Johnstown sugar factory from 1951 to 1956. He began his career at Loveland in 1950.

A native of Loveland, Pettigrew was schooled there and graduated from Colorado State College at Greeley in 1950.

- LeRoy Measner, assistant chemist at the Johnstown sugar factory, was appointed chief chemist at the Chicago bulk sugar terminal. Measner returned to Johnstown early this year after spending campaign as assistant chemist at Scottsbluff. Previously, in 1964, he was also at Johnstown. In 1962 and part of 1963, he was an assistant chemist at the Process Development Lab at Loveland. He also worked summers in 1960 and 1961 in the Lab at Johnstown.

A graduate of Milliken High School, Measner took a degree in chemical engineering at the University of Colorado in 1962.

- Robert L. Allen, top mechanic at Loveland, was promoted to assistant master mechanic at the Eaton factory. Allen was a top mechanic at Loveland for the last two years. Earlier, he worked on the mechanical crew at Johnstown from 1953 to 1959 and began his career at Loveland in 1950.

Among the foremen and the technicians:

- At Eaton—Robert Margheim was promoted from sugar boiler to sugarend foreman ... William Kopsa, Jr., from warehouse foreman to sugar boiler ... Carl Fritzler, from the station group to warehouse foreman ... and Richard Rudd was advanced to top mechanic.

- At Greeley—Ray Ginther, James M. Pratt, and William Sweeney were promoted to top mechanics; Pratt was formerly electrician at Loveland.

- At Windsor—Donald Arzter was promoted from the station group to top mechanic ... Carl Steinbrecher from the station group to boilerhouse foreman ... and Henry L. Klump was made assistant chemist on a transfer from the Johnstown MSG Plant.

- At Loveland—Paul L. Branstner was promoted from electrician to sugar boiler ... Ralph M. Smith from the station group to sugar boiler ... Harry Hersch was named Steffen foreman ... Robert Flint, shift warehouse foreman ... and Marcella Kollbaum, stenographer.

- At Longmont—John W. Kuhrt was named assistant chemist.

- At Brighton—Lawrence Frese was promoted from handyman to dryer foreman ... Warren Scott was named craneman ... Paul Klyn, assistant storekeeper ... and Goro Sakaguchi was added to the beet dump repair crew.
- At the Johnstown sugar factory—William Adkisson and Howard Wertz were promoted from top mechanics to house mechanic for the beet dump repair crew. Harold Leinweber, from the station group to sugar boiler . . . Harold Leinweber, from the station group to sugar boiler . . . Harry Waag, from mechanic's helper to top mechanic . . . Henry Erbes and John Liniger were promoted to handymen . . . and Godfrey Martin and Louis E. Snow, to mechanic's helpers.

- At the Johnstown MSG Plant—Robert Palmer, Edward L. Stout, and Donald S. Troup were named assistant chemists . . . James R. Gibson was promoted to top mechanic . . . and Albert King to storekeeper . . . Edward C. Brossman, J. Gerald Coats, and August Dumler were promoted to handymen . . . Stanley Ford and Rodney Markham were named lab analysts . . . and Dudley Husz was promoted to mechanic's helper.

- At Fort Morgan—Carl H. Granere was promoted to top mechanic . . . Robert M. Owens was named assistant chemist . . . and Donald Smith was added to the beet dump repair crew.

- At Scottsbluff—Virgil D. Wecker was moved from sugar boiler to beetend foreman . . . Kenneth Berges, from dryer foreman to sugar boiler . . . Otis George, from dryer foreman to top mechanic . . . William Score, Jr., from handyman to top mechanic . . . and A. P. Howland, from kiln foreman to dryer foreman.

- At Fremont—Dave Martin was promoted from dryer foreman to beetend foreman . . . Ronald L. England was promoted from sugar boiler to beetend foreman . . . Richard L. Kraus was promoted from sugar boiler to sugarend foreman . . . Jerry Fertig and Merle Waitman were named from the station group to sugar boilers . . . Garth Seiffert was named assistant chemist . . . Eugene Manka was promoted to boilerhouse foreman . . . John E. Ostermiller was transferred from the General Office as assistant timekeeper . . . and William Colgrove and Milton Mott were added to the beet dump repair crew.

- At Gering—Floyd A. Sinclair was moved from beetend foreman to sugarend foreman . . . Marvin Sinner was promoted from sugar boiler to beetend foreman . . . Clifford Robinson, from Steffen foreman to sugar boiler . . . Edward Hoffman, from the station group to Steffen foreman . . . Paul Stuckey, from the station group to boilerhouse foreman . . . George Straus was promoted to craneman . . . and Dale Marlin to handyman.

- At Bayard—Jack A. Shaw was promoted from sugar boiler to sugarend foreman . . . William Kramer, from the station group to beetend foreman . . . William D. Buskirk was promoted to sugar boiler . . . Pramlov Townsend, to handyman . . . and George Mathews was added to the beet dump repair crew.

- At Mitchell—Bill A. Rowlee was moved from sugarend foreman to beetend foreman . . . Robert L. Hendren was promoted from sugar boiler to sugarend foreman . . . Dick McKeown, from the station group to sugar boiler . . . Clinton R. Branz was promoted to boilerhouse foreman.

- At Billings—Cecil Hughes was named top mechanic . . . Ben McDonald, electrician . . . and Marie Eckhardt, stenographer.

- At Fremont—Dave Martin was promoted from dryer foreman to beetend foreman . . . Dale Huber, from dryer foreman to sugarend foreman . . . Arthur F. Martin, from extra stationman to sugar boiler . . . Sherman Moses, Richard Richter, and Franklin Schultz were promoted from top mechanics to lead mechanics . . . Gregory Szaknovic, from repairman to top mechanic . . . Robert Kessler was promoted to craneman . . . and Robert Covert, Wilson Feighner, and Ray Howard were advanced to repairmen.

- At Findlay—Paul E. Reed was promoted from extra stationman to beetend foreman . . . Alfred C. Heiling, from sugar boiler to sugarend foreman . . . Richard Land, James Reed, and Wesley Thomas were promoted to sugar boilers . . . Harold H. Fagan, George Freeman, LaVern Marquart, and Robert J. Phillips were advanced to lead mechanics . . . Lloyd George and Eugene E. Work were promoted to top mechanics . . . Dennis Reynolds to warehouse foreman, Raymond Stahl to boilerhouse foreman, and Harold Fox and Antony Husek to repairmen.

Death has taken Mahlon D. Thatcher, member of a pioneer Great Western family and senior member of the Board of Directors. Mr. Thatcher died on Aug. 18 at the age of 82, in Pueblo, where he lived and conducted his banking business.

Mr. Thatcher was first elected to the Great Western Board in 1916, upon the death of his father, who was one of the founders of the Sugar Company in 1905. In that same year, he also became treasurer of the Company, and in 1921 he was elected a member of the Executive Committee of the Board. He served as treasurer until 1940.

During his entire association with Great Western, spanning nearly 50 years, Mr. Thatcher maintained an active interest in its affairs and in the problems of the beet sugar industry. He was also active in the affairs of the First National Bank of Pueblo, established in 1871 by his father and his uncle, John Thatcher, and was connected with many of the industrial enterprises carried on in Colorado.

Born in Pueblo, Mr. Thatcher was educated in the public schools there and graduated from Yale. His survivors include two daughters—Mrs. William M. White of Pueblo, whose husband also serves on the GW Board and recently became a member of the Executive Committee, and Mrs. Frederick Farrar of Black Forest, Colo.

George R. Reynolds, a pioneer Great Westerner and inimitable figure in the annals of the Auditing Department, died on Nov. 14 in Casper, Wyo., where he lived in retirement. His age was 82.

A great wit, with his stories accentuated by his native King's English, George became known far and wide among Great Westerners while serving as traveling auditor from 1920 to 1948. While cashier at Lovell from 1918 to 1920, he acquired the title of the "Duke of Lovell." Though proud of his British birth, George replied that his only connection with dukes was with the Mixture.

A frequent contributor to The Sugar Press, with his delightful humor, George was once accused of using his travels to sharpen up the literary efforts of the Associate Editors at various factories—even those of the great Gering scribe, Tom Cronin. George only conceded that his prose could not compare with Tom's masterly classics.

George began his career in the first campaign at Sterling, in 1905, the birth-year of Great Western. One of his early jobs was to pull presses. But he found the office more to his liking and became a beet clerk in 1909. In 1912 he moved to the Windsor factory and in 1913 to the accounting staff at the General Office. And from there, in 1918, he went to Lovell as cashier.

Upon his retirement, George continued to live in Denver until several years ago, when he and Mrs. Reynolds moved to Casper to be near their children and grandchildren. Asked once whether he did any traveling in retirement, George quipped: "None. I traveled for the Company for 28 years!"

And those who knew George then will never forget him.
Manager
- LEE E. BUTLER

Superintendent
- GEORGE W. HALBUR

Master Mechanic
- VERNON S. CHURCHWELL

Cashier
- HUGH E. COOK

Chief Chemist
- RUSSEL D. SMITH

Asst. Manager
- LYNN E. PITCHER

Asst. Superintendents
- FRANK L. ALEXANDER
- DWIGHT A. GORDON
- KEITH L. ROSS
- RAY J. SCHRAEDER
- CHESTER L. SMITH

Asst. Master Mechanics
- ROBERT ALLEN
- ELMO P. KNIGHT
- OTTO A. ZUMMACH

Fieldmen
- ALLAN AUGER
- ALVIN C. ROBERTSON
- JAMES L. ROBERTSON
- DALE B. TORMEY

Supt's Clerk
- PAT MANION

Beetend Foremen
- FLOYD FOSTER
- FRED RAU
- CHARLES W. SINDEN
- HAROLD E. SPRINGER

Sugarend Foremen
- PAUL A. COOK
- ROBERT MARGHEIM
- JOHN W. STEVENS
- ARTHUR T. WERNER

Sugar Boilers
- ALFRED P. DEWEY
- WESLEY H. ENGLE
- OWEN L. KNIGHT
- BILL KOPSA

Top Mechanics
- HENRY BOXBERGER
- MIKE PRALL
- RICHARD RUDD
- HERMAN P. SNYDER

Handymen
- WILLIS GIBSON
- HENRY HETTINGER
- BURL LYMAN
- H. D. McWILLIAMS
- GEORGE SIGMAN
- CHAS. SPRINGER
- FRED STULL
- NORMAN YOST

Warehouse Foreman
- CARL FRITZLER

Boilerhouse Foremen
- PETER SNYDER
- EVERETT THOMPSON
- BEN NUNLEY

Storekeeper
- ARDIE G. SCOFIELD

Timekeeper
- GEORGE W. DIVINE

Stenographer
- DORIS SMITH

Station Group
- LESTER J. ADAMSON
- HUBERT E. DANNATT
- WILLARD F. DEWEY
- ROBERT PARSON
- CHARLES SCHLEPP

Dump Repair Foreman
- DAN BERNHARDT

Asst. Dump Foreman
- RAYMOND O. FERRELL

Dump Repair Crew
- MELVIN BALDWIN
- JOHN KINDSFATHER
- EDWARD WAGNER

Associate Editor
- PAT MANION

Slicing Standard for 1965-66:
- 1900 tons per day — up 50 tons — With a twin-scroll diffuser

Record Campaign Slicing Average:
- 2174 tons per day in 1963-64 (122.5% above 1775-ton standard)

Record Slicing Rate for One Day:
- 2445 tons on Nov. 6, 1963 (138.3% above 1775-ton standard)

Record Sugar Beet Yield:
- 20.33 tons per acre in 1963

Pennant Winner: Campaign of 1937-38

Safety Award Winner: Year of 1960
Manager
- LEE E. BUTLER

Superintendent
- FRANK JONES

Master Mechanic
- LYNN BROWN

Cashier
- GEORGE R. GIBSON

Chief Chemist
- RICHARD W. MANN

Asst. Manager
- LYNN E. PITCHER

Asst. Superintendents
- W. L. BRUMLEY
- LESLIE HIBLER
- KEITH MATTESON
- VERNON ZIMMERMAN

Asst. Master Mechanics
- FRED E. BROTHERS
- REUBEN SCHRADE
- JACK H. STEWART

Fieldmen
- SVEN JOHANSEN
- A. JAMES MORAVEK
- CARL SORENSEN

Asst. Reloading Mgr.
- PAUL JESSER

Supt's Clerk
- ROYCE BELDEN

Beet Foremen
- HARRISON A. LANTZ
- CHARLES LUTES, JR.
- DON O. WHITE
- LEROY STEINMILLER

Sugarand Foremen
- ROY A. ANDREWS
- O. C. BRUMLEY
- MARIUS CONRADSON
- CHARLES W. RAINS

Sugar Boilers
- T. J. BURROUS
- RAY DIMMITT
- DAVID HEINZ
- SAM WEBER

Top Mechanics
- WELLINGTON FERRELL
- RAY E. GINHER
- GEORGE HEISER
- JAMES M. PRATT
- LLOYD F. SINELE
- WILLIAM SWEENEY

Electrician
- CHARLES V. TELK

Warehouse Foreman
- NORMAN WAGNER

Craneman
- RICHARD E. KOESTER

Boilerhouse Foremen
- J. J. KRIEGER
- FRED V. LINDBERG
- JOHN W. UMBERGER

Dryer Foremen & Diffuser Operators
- JOHN BAKER
- WILLIAM R. BROWN
- DONALD O. DINNELL
- LAWRENCE LEAF

Storekeeper
- JOHN SMITH

Timekeeper
- BRUCE L. JENSEN

Asst. Storekeeper
- ALEX SCHMIDT

Stenographer
- LOIS LIPE

Station Group
- MERLE EATON
- GREGORY HEADLEE
- WILLIAM HEGINBOTTOM
- HAROLD MANWEILER
- HAROLD ORR
- JOHN ROTH
- PAUL SAKURAI
- KENNETH WAGNER

Beet Reloading Crew *
- ARVENE D. CATON
- ROBERT P. JESSER
- ELMER H. JONES
- EARL LEWIS
- FRED E. LEWIS
- JACK NEERGAARD
- DOUGLAS STEPHENSON
- RAYMOND C. WEBER

*Employed throughout Company territory

Associate Editor
- LOIS LIPE

Slicing Standard for 1965-66:
- 1900 tons per day — up 50 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 2090 tons per day in 1964-65
(113.4% above 1850-ton standard)

Record Slicing Rate for One Day:
- 2372 tons on Dec, 5, 1964
(128.2% above 1850-ton standard)

Record Sugar Beet Yield:
- 19.28 tons per acre in 1952

Pennant Winner: Campaigns of 1925-26, 1926-27, and 1952-53
Manager
• JOHN STEWART

Superintendent
• JAMES AMOS

Master Mechanic
• EDGAR O. WILLIAMS

Cashier
• CHARLES B. MERRITT

Chief Chemist
• STANLEY G. WEBSTER

Asst. Superintendents
• EDWARD HEMMERLE
• WILLIAM W. RUTZ
• DELBERT C. SMITH
• GLENN A. TROUDT

Asst. Master Mechanics
• DAVID BERENS
• IRWIN C. BRESSLER
• DONALD E. BURGESS

Fieldmen
• GEORGE LAPASEOTES
• DUANE C. MCDONALD
• DONALD REDABAUGH

Supt’s Clerk
• PAUL P. BROWN

Beetend Foremen
• REINY BERNHARDT
• WILLIAM LIND
• PHILLIP SCHELLER, JR.
• CARL W. SWANSON

Sugarend Foremen
• PHILLIP ALTERGOTT
• EMANUEL FELKER
• A. P. STROMBERGER
• ALBERT D. ZWETZIG

Sugar Boilers
• VALDO R. HEMMERLE
• R. F. KAUP
• PHILLIP NOFTS, JR.
• MIKE RUTZ, JR.

Warehouse Foreman
• ROBERT C. FRITZLER

Top Mechanics
• DONALD ARTZER
• WILLIAM J. GENG
• MARTIN E. REED
• DAVID J. WEINMEISTER

Electrician
• CHARLES E. FOSTER

Craneman
• VICTOR LEFFLER

Boilerhouse Foremen
• CHARLES E. CHIPMAN
• AUGUST EIRING
• CARL STEINBRECHER

Timekeeper
• ROYAL S. JEWKES

Storekeeper
• EMMETT W. SIEBERT

Asst. Chemist
• HENRY L. KLUMP

Stenographer
• CAROL H. SCHMIDT

Station Group
• ADAM FAGLER
• FRED H. JACOBY
• JACOB KLEIN
• WILBERT F. KRAUSE
• JOHN J. LEFFLER
• DAN MARTINEZ
• DUANE SCHELLER
• ALVIN SCHLOTHAUER
• GENE SULLIVAN
• ELMER WALKER

Dump Repair Foreman
• HAROLD E. WAGY

Asst. Dump Foreman
• NORMAN E. METCALF

Dump Repair Crew
• JAMES L. LAFRENZ
• LAWRENCE MEYER

Farm Foreman
• GEORGE WEBER

Farm Crew
• LUIS ALCON
• LUIS GALINDO
• HENRY KAUFFMAN
• JUAN VALDEZ

Associate Editor
• CAROL H. SCHMIDT

---

Slicing Standard for 1965-66:
• 1900 tons per day — up 50 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
• 2201 tons per day in 1964-65
(119.0% above 1850-ton standard)

Record Slicing Rate for One Day:
• 2480 tons on Jan. 2, 1964
(141.7% above 1750-ton standard)

Record Sugar Beet Yield:
• 19.49 tons per acre in 1963

Pennant Winner:
(record number in Pennant contest)

Safety Award Winner: 1953 and 1954
Slicing Standard for 1965-66:
- 3200 tons per day — up 175 tons — with continuous tray diffuser

Record Campaign Slicing Average:
- 3692 tons per day in 1964-65 (122.0% above 3025-ton standard)

Record Slicing Rate for One Day:
- 4055 tons on Oct. 28, 1964 (134.0% above 3025-ton standard)

Record Sugar Beet Yield:
- 19.93 tons per acre in 1963

Pennant Winner:

Safety Award Winner: 1964
Manager
• FRANK ZUMBRINK

Superintendent
• L. W. FELAND

Master Mechanic
• CHARLES A. KUPILIK

Cashier
• C. B. NASI

Chief Chemist
• C. S. FOSTER

Asst. Superintendents
• WALTER B. ASHBY
• JACK HOOD
• CARL A. HURICH
• CLYDE L. KEMPER

Asst. Master Mechanics
• CARL HAFFNER
• FORD KIME
• HARRY M. SCILLEY
• B. L. WHITESIDE

Fieldmen
• ROBERT J. BEVER
• ROY V. DRAGE
• RALPH R. PRICE

Asst. Cashier
• FRED I. NIXON

Supt’s Clerk
• BEULAH WOOD

Chief Electrician
• FRED W. WERNER

Beetend Foremen
• DONALD DEAN
• J. LEE FORSYTH
• HOWARD L. OSBORN
• WILLIAM SCHLAGEL

Sugarend Foremen
• DAN D. LESSER
• ROBERT OCHS
• ANTHONY J. STEIN
• WALTER A. STRAND, JR.

Warehouse Foreman
• VERNON L. VICKERY

Shop Foreman
• B. V. PENDLETON

Asst. Chemist
• JOHN W. KUHRT

Sugar Boilers
• JOHN A. DAVIS
• DONALD D. GREEN
• HAWLEY E. GREER
• FRED HEIL
• ALLEN C. MANWELL
• HARRY SCHLEIGER
• ELDON SNYDER
• HAROLD WEISGERBER

Dryer Foremen
• E. R. CAMPBELL
• NORWOOD M. CARLSON
• KENNETH A. JOHNSON
• CLARENCE D. TOTTEN

Steffen Foremen
• CON ASCHEBNRENNER
• FRED H. DINGMAN
• CHARLES H. POELLOT
• ERNEST L. RYAN

Top Mechanics
• ROBERT M. BREWER
• HARRY F. CALLENDER
• JOHN P. HANSEN
• EVERETT HILTY
• ARNOLD W. NAPPE
• GERARD SCHULZ
• HOWARD E. WIDGER
• JOHN W. WILSON
• MARVIN H. WOJAHN
• WILLIAM W. WOJAHN

Boilerhouse Foremen
• WALLACE GORANSON
• JAMES E. HILL
• FRED L. LASNIK
• LYMAN W. WILKES

Cranemen
• CLARENCE L. DERR
• HENRY J. JUAREZ

Electrician
• CHARLES MOODY

Storekeeper
• JAMES N. WASHINGTON

Handymen
• PAUL CORTEZ
• STANLEY PARKER

Shift Warehouse Foremen
• WALTER L. DAVIES
• CARL DUNFEE
• HAROLD VAN SICKLE

Asst. Storekeeper
• JAMES M. WRIGHT

Stenographer
• EVELYNE CUMMINGS

Asst. Timekeeper
• LAWRENCE M. JOHNSON

Station Group
• MANUEL ACOSTA
• DAVE BARTLETT
• FRED DIRKS
• CHARLES M. HUDSON
• DELTON F. HUFFMAN
• JAMES KELLEY
• HENRY ROSS
• VERNON WIDGER

Tarehouse Foreman
• CHESLEY R. BERRY

Dump Repair Foreman
• WILLIAM R. HAMMANS

Dump Repair Crew
• EUFELIO ARAGON
• FRED H. EHLERT
• O. C. HOLLAND

Associate Editor
• EVELYNE CUMMINGS

---

Longmont

Slicing Standard for 1965-66:
- 3200 tons per day — down 25 tons —
  with a twin-scroll diffuser

Record Campaign Slicing Average:
- 3657 tons per day in 1960-61
  (113.4% above 3225-ton standard)

Record Slicing Rate for One Day:
- 4036 tons on Nov. 5, 1964
  (128.2% above 3225-ton standard)

Record Sugar Beet Yield:
- 18.40 tons per acre in 1949

Pennant Winner:
Campaigns of 1935-36 and 1953-54
Slicing Standard for 1965-66:
- 2050 tons per day — up 50 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 2358 tons per day in 1964-65
  (117.9% above 2000-ton standard)

Record Slicing Rate for One Day:
- 2678 tons on Nov. 30, 1964
  (133.9% above 2000-ton standard)

Record Sugar Beet Yield:
- 19.17 tons per acre in 1963

Pennant Winner: Campaign of 1919-20

Brighton
Johnstown

Safety Award Winner: Year of 1955

Superintendent
- Lloyd V. Sybrandt

Master Mechanic
- Richard W. Dayton

Cashier
- Joseph R. Booth

Chief Chemist
- John M. Farlow

Asst. Superintendents
- Roy R. Ferguson
- Roscoe Y. Sampson
- A. J. Thomas
- W. H. Tregoning
- Henry A. Wolf

Asst. Master Mechanics
- Ted Grott
- James P. Teal
- W. Vern Tregoning

Asst. Cashier
- K. E. Johnson

Yard Supervisor
- Charles E. Dunning

Supt's Clerk
- Florence Armstrong

Head Pipefitter
- Walter Hert

Chief Electrician
- Walter R. Arndt

General Foremen
- William H. Long
- Ralph R. Moser
- Kenneth W. Warner
- Carl E. Watson

Shop Foreman
- Samuel E. Schuman

Asst. Chemists
- Raymond F. Glaser
- John M. Measner
- T. E. Mitchell

House Mechanic Foremen
- Leslie Adkisson
- William Adkisson
- Howard Wertz
- Robert Winkler

Sugar Boilers
- Harold Leinweber
- Orville D. McQueen
- Ralph J. Seward
- Harold D. Stumpf

Stenographers
- June E. Hawkins
- Helen Sherr

Top Mechanics
- Lee J. Kelim, Jr.
- William C. Petersen
- Charles R. Phillips
- Milton Reifschneider
- Fred Rothe
- Glenn Rowe
- Reuben Schnorr
- Louis A. Snow
- Harry Waag
- Glenn L. Wertz

Boilerhouse Foremen
- Henry Kroh
- George K. Moore
- Leonard L. Pfeif
- Henry C. Walker

Warehouse Foremen
- Ray Somer

Electricians
- Eugene Emmons
- Cecil A. Lynch
- Robert R. McCarthy
- Marvin L. Wertz

Craneman
- Joseph J. Lammers

Storekeeper
- Clarence R. Osborn

Specialty Sugar Foreman
- Werner Weinmeister

Handymen
- Ted A. Abrams
- Floyd L. Brown
- Donald Dickinson
- Joseph Dietz
- Henry Erbes
- Rudolph Erbes
- James K. Johnston
- Reuben Krening
- Carl E. Linderholm
- John Liniger
- Alvin F. Rothe
- Robert L. Shannon

Extra Stationmen
- James Emmons
- William H. Schwindt
- Vernon F. Thompson
- Charles D. Tittle

Klin Burners
- Henry Burback
- Adam W. Liniger
- Glen A. Scheller
- Edward K. Willcox

Lab Analysts
- Dale Cottrill
- Fernoy Dundas, Jr.
- Elmer R. Kaiser
- Harold Mitchell

Mechanic Helpers
- Roger Gibson
- Godfred Martin
- Louis E. Snow
- Lyle A. Walls

Station Group
- R. Max Aab
- Lee J. Aragon
- Gilbert Arizmendi
- Rodolfo Arizmendi
- John J. Baird
- Charles J. Baker
- Albert Bauer
- Charles R. Beard
- Howard D. Beck
- Mike M. Berniger
- William J. Braun
- V. R. Briggs
- Lewis C. Brown
- Richard T. Brown
- Edward E. Buczko
- Ludwig Buczko
- D. R. Cameron
- Joe Caraveo
- Paul C. Carlson
- Clark E. Case
- Luis Cordova
- Manuel A. Crespin
- Willie R. Dauber
- Norman E. Davison
- Joe R. Del Campo
- Jose M. Del Campo
- Robert W. Dickson
- Cecil Earl
- W. Ernest Fields
- Ralph E. Francis
- Larry Frasier
- Alfred Fresquez
- Arthur K. Garrett
- John Gellner
- Gilbert H. Gentz
- Daniel L. Gesick
- Martin Gierscher
- Louis Gonzales
- Clark S. Gottbreth
- Johnny Gutierrez
- Raymond Hall
- Clyde N. Hardesty
- Leroy W. Harding
- Herman Held
- James O. Hembre
- Abrain Herrera
- Wesley J. Herter
- Amil Hessler
- Leroy Hessler
- Norman Jakel
- Harold W. Johnson
- Benjamin Kaiser
- Dale Kirby
- John Kittler
- Hugh Knox
- Richard Lafferty
- Hugh Langley
- Leroy Lanham
- Carl T. Lebsack
- David Lebsack
- Herman Lebsack
- John Lebsack
- Willard Leonard
- Henry Lesser, Jr.

Safety Award Winner:

- William Lind, Jr.
- Robert Lindscheidt
- Nick J. Lujan
- Elmer C. Lynch
- Willis H. Mann
- Robert Manweiler
- Herbert E. Markham
- Melville D. Mast
- Arthur M. Measner
- Walter A. Meier
- Reuben Michel
- Clinton Middleton
- Bill Milner
- Carl E. Milner
- Vernon A. Mitchell
- Arthur Molinar
- Saul C. Molinar
- Marcos J. Montano
- Larry R. Morehead
- Roy Morris
- Orville O. Morrison
- Delmar McQueen
- Lyde R. Nelson
- Earl Nichols
- A. D. Nolfleet
- Billy Norris
- J. L. G. Peterson
- Vertis Potter
- Michael Prall
- G. John Pulver
- Lewis E. Quintana
- George Reider
- Richard Reitenbaugh
- Alfonso Rivera
- Rhine Roth
- Ronald Roth
- Henry Rutz, Jr.
- Henry Scheller, Jr.
- Fred Schissler
- Henry Schmid
- John Schieder
- Larry Schwartz
- Harvey E. Scott
- Gayle T. Shannon
- Virgil Shannon
- Cecil D. Sherrn
- Harold R. Sherrn
- J. E. Stuckey
- Walter G. Sundquist
- David Tharp
- Leland J. Thomas
- Eugene P. Tow
- Loren C. Tow
- Marvin Tow
- Ray A. Trout
- James Turvey
- John Velasquez
- Augustine Vigil
- Edward Wagner, Jr.
- Dick L. Walton
- Clinton Wareham
- Raymond Wareham
- William W. Weickum
- George Weiss
- Gerald W. Welz
- John W. Winegarden
- Jack W. Williams
- Iwan Wodylak
- Casper Wolfe
- Ahmed E. Woolard
- James A. York
- Fred Yost
- George Zimmerman
- Ray Zimmerman

Specialty Sugar Crew
- Lorene E. Dodge
- Mary Lynch
- Rosa D. Rowden
- Iwan V. Stirling
- Lorene Weinmeister

Laboratory Clerk
- Rita Milner

Associate Editor
- Cecil Lynch
MSG Plant

Safety Award Winner: Year of 1959

Superintendent
- Lloyd V. Sybrandt

Master Mechanic
- Richard W. Dayton

Cashier
- Joseph R. Booth

Chief Chemist
- James D. Dalbey

Asst. Superintendents
- N. H. Hawkins
- Heinz Herzog
- E. J. King, Jr.
- Samuel H. Lanham
- Lloyd M. Meeker

Asst. Master Mechanics
- Carl H. Meister
- Fred Woelfle

Asst. Cashier
- Wayne Trotter

Yard Supervisor
- Charles E. Dunning

Supt's Clerk
- Nadyne Norrell

Asst. Chemists
- Hollis B. Cluck
- Robert Palmer
- Edward L. Stout
- Donald S. Troup

House Mechanic Foremen
- James Keener
- Elmer Lloyd
- Robert Sinele
- Jake Spadi

Top Mechanics
- Charles W. Ashto
- James R. Gibson
- Willard Henry
- Lee E. Hinde
- Charles Minch
- John C. Pulver
- Clifford R. Webber
- Earl E. Wild

Electrician
- Wesley O. Chapman

Storekeeper
- Albert King

Handymen
- Henry Behm
- John Bernarde
- Carl Bernhardt
- Augie M. Blanco
- Edward C. Brossman
- Richard Christenson
- J. Gerald Coats
- Dean Curtis
- August Dulner
- Jack Huckabee
- Bernard Sobeski
- Raymond Stroh
- Gary E. Warner

Warehouse Headman
- Alvin J. Schwalm

Lab Analysts
- Armond L. Adkisson
- Sidney L. Baldridge
- Stanley Ford
- Rodney Markham

Mechanic Helpers
- Larry Beard Bacon
- Dudley Husz
- Harvey Martin

Associate Editor
- Augie M. Blanco
Three Bayard Sugar Tramps, with their wives, receive the best wishes of the Bayard crew at a dinner party honoring their retirement. From left, Cliff Robertson, watchman; Julius Keil, beestend foreman; and Gene Pinske, sugarend foreman.

AUGUST ANNIVERSARIES

<table>
<thead>
<tr>
<th>Name</th>
<th>Date</th>
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<tbody>
<tr>
<td>H. Elberne Hood, Scottsbluff</td>
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<td>Carl W. Lorensen, Dallas</td>
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<td>Edward Hoselton, Brighton</td>
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<td>Joseph L. Kittel, Findlay</td>
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<td>Clarence B. Olson, Billings</td>
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<td>Wesley Herter, Johnstown</td>
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<td>William Schlagel, Longmont</td>
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<td>Ernest T. Soper, Sterling</td>
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<td>Alfred D. Dillon, Findlay</td>
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<td>Jeanette Stanton, Denver</td>
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<td>Marie Stevens, Denver</td>
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<tr>
<td>Marian Blecha, Fort Morgan</td>
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<td>Johnnie Coats, Johnstown</td>
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<tr>
<td>Hubert E. Dannatt, Eaton</td>
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<tr>
<td>James L. LaFrenz, Fort Collins</td>
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<td>Ervillie D. McQueen, Johnstown</td>
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<td>Dorothy Pfeif, Johnstown</td>
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<tr>
<td>Donald L. Wilson, Horse Creek</td>
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SEPTEMBER ANNIVERSARIES

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<tr>
<td>Oscar Mittelstadt, Fort Morgan</td>
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<tr>
<td>Irwin C. Bressler, Windsor</td>
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<td>Dave J. Weinmeister, Windsor</td>
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<td>Matt S. Hamilton, Railway</td>
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<td>Philip Altegott, Windsor</td>
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<tr>
<td>LeRoy M. Arnoldus, Lovell</td>
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<td>V. M. Godfrey, Ovid</td>
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<tr>
<td>Lester Hewgley, Ovid</td>
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<tr>
<td>Floyd M. Logan, Fremont</td>
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<td>Charles Lutes, Jr., Greeley</td>
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<td>Frank G. McMurdy, Fort Morgan</td>
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<td>E. R. Niehaus, Denver</td>
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<td>Edward C. Schafer, Ovid</td>
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<tr>
<td>Ervin J. Schindler, Billings</td>
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<td>Lloyd V. Sybrandt, Johnstown</td>
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<td>Darwin E. Bliss, Gering</td>
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<td>John P. Hansen, Longmont</td>
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<tr>
<td>Floyd A. Sinclair, Gering</td>
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OCTOBER ANNIVERSARIES

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<td>W. V. Vermeline, Mitchell</td>
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<td>Roy B. Clark, Denver</td>
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<tr>
<td>Tyler W. Miller, Gering</td>
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<td>Ralph R. Price, Longmont</td>
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<td>Howard E. Brooks, Fort Morgan</td>
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<tr>
<td>Vernon Churchwell, Eaton</td>
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<tr>
<td>Arthur W. DeVall, Gering</td>
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<tr>
<td>Charles E. Foss, Ovid</td>
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<tr>
<td>Adam Herdt, Scottsbluff</td>
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<tr>
<td>Conrad Hoff, Jr., Windsor</td>
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<tr>
<td>Fred Lebsack, Loveland</td>
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<tr>
<td>Victor Leffler, Windsor</td>
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<tr>
<td>Allan C. Manwell, Longmont</td>
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<tr>
<td>Fred Rau, Eaton</td>
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<tr>
<td>John W. Sherman, Billings</td>
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<tr>
<td>Alex P. Stromberger, Windsor</td>
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<tr>
<td>George R. Wacker, Eaton</td>
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<tr>
<td>Herman Amend, Bayard</td>
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<tr>
<td>James Amos, Windsor</td>
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<tr>
<td>George W. Bartlett, Scottsbluff</td>
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<td>Jesse E. Evans, Fort Morgan</td>
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<tr>
<td>Keith C. Matteson, Greeley</td>
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<tr>
<td>Robert Ochs, Longmont</td>
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<td>Harry Schleiger, Longmont</td>
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<tr>
<td>Glenn A. Sechler, Johnstown</td>
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<tr>
<td>Merle Waitman, Scottsbluff</td>
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<tr>
<td>Glenn L. Wertz, Johnstown</td>
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<td>Howard V. Wertz, Johnstown</td>
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<td>Beulah Wood, Longmont</td>
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<td>James D. Dalbey, Johnstown</td>
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<td>Floyd Dimmitt, Johnstown</td>
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<tr>
<td>Martin Gierscher, Johnstown</td>
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<tr>
<td>Lee J. Kelim, Jr., Johnstown</td>
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<tr>
<td>Henry E. Knodel, Johnstown</td>
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<tr>
<td>Lois E. Lang, Horse Creek</td>
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<tr>
<td>Lloyd McConnell, Johnstown</td>
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<tr>
<td>Frances C. McMahon, Findlay</td>
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<td>John M. Measner, Johnstown</td>
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<td>Alvin F. Rothe, Johnstown</td>
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<td>Pauline S. Tangeman, Mitchell</td>
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<td>Wesley Thomas, Findlay</td>
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<td>Fred W. Werner, Longmont</td>
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<tr>
<td>Iona Mae Cox, Fort Morgan</td>
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<td>Elmer Fleenor, Mitchell</td>
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<tr>
<td>George Freehling, Denver</td>
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<td>Willis Gibson, Eaton</td>
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<td>James Holt, Denver</td>
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<td>Donald A. Jergens, Johnstown</td>
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<tr>
<td>John Leffler, Windsor</td>
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<td>John H. Mohr, Bayard</td>
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<tr>
<td>Jimmie Overturf, Johnstown</td>
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<tr>
<td>Rosa D. Rowden, Johnstown</td>
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<tr>
<td>Daniel D. Rutt, Railway</td>
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<tr>
<td>Fred Schissler, Johnstown</td>
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<tr>
<td>Dick L. Walton, Johnstown</td>
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<tr>
<td>John R. Wohlman, Johnstown</td>
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</tr>
</tbody>
</table>
Slicing Standard for 1965-66:
- 2500 tons per day — up 100 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 2816 tons per day in 1963-64 (122.4% above 2300-ton standard)

Record Slicing Rate for One Day:
- 3234 tons on Nov. 9, 1963 (140.6% above 2300-ton standard)
The GW record percentage rate of 147.3% was set by Ovid on Oct. 28, 1961, with 3020 tons sliced above a standard of 2050 tons.

Record Sugar Beet Yield:
- 19.97 tons per acre in 1963

Pennant Winner: Campaign of 1941-42
Manager
- LESTER B. GARNER

Superintendent
- JOHN R. CORSBERG

Master Mechanic
- JOHN D. SPALL

Cashier
- JOHN C. SCHRADE

Chief Chemist
- JERRY W. STEINMEYER

Asst. Superintendents
- EUGENE V. KROGMEIER
- CLYDE PFEIFER
- ALDO V. VECCHIA
- VARLAN L. WECKER

Asst. Master Mechanics
- PAUL C. KAISER, JR.
- J. J. LECHMAN
- GEORGE E. MARK

Fieldmen
- GARY M. BRAGDON
- LARRY G. OTT
- IVAN STAHEL
- WILLIAM D. THOREN

Supt's Clerk
- RUBY REICHERT

Beetend Foremen
- HAROLD A. BOCK
- ROY W. FRENCH
- AUGUST SCHUPPE
- ALFRED J. YOUNGER

Sugarend Foremen
- IVAN L. ALBRIGHT
- LEROY HARMS
- WALTER MILDENBERGER
- JAMES J. SVACINA

Sugar Boilers
- ADOLPH W. DOLESHALL
- CECIL W. SWAN
- ROBERT L. TERRILL

Warehouse Foreman
- DONALD A. GILLESPIE

Top Mechanics
- WILLARD DECKER
- RALPH J. DEGENHART
- JOSEPH A. KALINOWSKI
- RUDY MILLER
- WALLACE R. NORTH
- HENRY REIFSCHNEIDER

Electrician
- ALEXANDER A. KAISER

Craneman
- WILBERT H. BROWN

Boilerhouse Foremen
- ALBERT J. ARTZER
- WILLIS A. MEYER
- G. VERNON WECKER

Storekeeper
- HOWARD A. SCHAAI

Timekeeper
- ROBERT W. BALL

Handymen
- CLYDE COUCH
- ROBERT DEGENHART
- JOSEPH M. KAISER

Stenographer
- MARIE LUFT

Station Group
- HARRY C. BRANT
- RAYMOND B. DIEL
- ARTHUR MESSERSMITH
- CLARENCE E. NATION
- ELZA NATION, JR.
- RONALD L. STANLEY
- DENNIS M. SWAN
- GUY TOMPKINS
- JOEL VIGEN

Dump Repair Foreman
- CARL A. NUSS

Dump Repair Crew
- WILLIAM EHRICH
- RAY J. KOEHLER

Feedyard Foreman
- E. T. SOPER

Feedyard Crew
- PEDRO ARRIOLA

Associate Editor
- RUBY REICHERT

Slicing Standard for 1965-66:
- 2025 tons per day — up 75 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 2325 tons per day in 1964-65
  (119.2% above 1950-ton standard)

Record Slicing Rate for One Day:
- 2683 tons on Dec. 21, 1964
  (137.5% above 1950-ton standard)

Record Sugar Beet Yield:
- 18.27 tons per acre in 1963

Pennant Winner:
Campaigns of 1962-63 and 1963-64

Sterling


---

**Beet Handling**

Sugar Beet Receiving → Beet Slicers → Raw Juice → Diffuser → Wet Pulp → Pulp Dryer

**Extraction by Diffusion**

Beet Slices → Diffuser → First Carb → Second Carb → Diffy Thickener → 2nd Carb Filter → Purification & Filtration

**Pulp Dryer**

Bulk Pulp → Pellet Mills → Pulp Drums → Pulpers

**Excess Sweetwater**

Sewer → First Garb → Co2 Gas + 1 → Air Steam Boilers

**Second Garb**

C02 Process → Purification & Filtration

**Sweetwater**

Powdered Lime Crusher → Air Steam Boilers

**Steam to Process**

Power to Process → 3rd Saturation

**To Melters**

Lo-Raw Pan → Crystallizer → Lo-Raw Centrifugal → Hi-Raw Centrifugal → Hi-Melter

**Lo-Melter**

Storage → Lo-Melter

**Hi-Melter**

To Storage

**Evaporation**

Thick Juice → Standard Liquor → Blowups → Standard Liquor

**Crystallization & Separation**

White Centrifugal → Hi-Raw Pan

**Lo-Raw Pan**

Molasses To Storage

**Hi-Raw Pan**

Crystallization & Separation

**To Melters**

Lo-Raw Pan → Crystallizer → Lo-Raw Centrifugal → Hi-Raw Centrifugal → Hi-Melter

**Lo-Melter**

Storage → Lo-Melter

**Hi-Melter**

To Storage

**PROCESS FOR BEET SUGAR**

**Basic Flow Diagram**

**THE GREAT WESTERN SUGAR COMPANY**

Denver, Colorado

Produced by J. R. Powell · Drawing by J. R. McAnally
Process for Beet Sugar

**First Wash**

Starch per 100 lb. from the beet. The CO2 passing the beet should be washed in the juice to give the juice the proper pH or alkalinity before going to the first carbonation. The Dorr Thickener.

**The Dorr Thickener**

Now the carbonated juice flows into the Dorr thickener at very high pressure. The thickener is a closed tank where the thickening or removing of any trash, weeds, or leaves. They then flow into a beet factory, employing diffusers with different mechanical equipment, but operate on the same general principles. The juice is first floated up to the top floor of the factory to the picking table. While this is a simple process of washing, and then discharged into a chute leading to the diffuser. Here the juice is remixed with the cassettes by being dissolved in water. The Dorr thickener tank for the removal of the sludge formed by carbonation. This sludge is then sent to the hot Dorr thickener and the hot drum filters.

**Pre-Liner System**

From the mixer, the white massecuite drops into the white centrifugal machines. In third saturation, the juice mixes with sulphur dioxide gas and the lime left on the massecuite in the hydrolysis tank to be retained for about 40 hours. From there, the hot cake goes to the saccharate tank to be mixed with sweetwater and the cold saccharate cake to form the white sugar syrup. This produces a syrup of boiling point and a batch of white sugar. The thin juice is directly floated into the white centrifugal machines. In third saturation, the juice mixes with sulphur dioxide gas and the lime left on the massecuite in the hydrolysis tank. It goes either to the hot Dorr thickener and the hot drum filters. The precipitate of this mixture in the coolers moves to the cold drum filters for further carbonation, and then on to the third saturation station.

**Second Carbon**

This precipitate goes to the drier tank and then on to the sugar drier for drying and cooling. The finished sugar then passes over screen sifters and moves to bulk storage in the pulp warehouse or to the pellet mills. The precious massecuite produced is then mixed with the lo-green so as to get the proper pH or alkalinity before going to the first carbonation. The Dorr thickener.

**Third Saturation**

From the mixer, the white massecuite drops into the white centrifugal machines. In third saturation, the juice mixes with sulphur dioxide gas and the lime left on the massecuite in the hydrolysis tank. It goes either to the hot Dorr thickener and the hot drum filters. The precipitate of this mixture in the coolers moves to the cold drum filters for further carbonation, and then on to the third saturation station.

**Extraction**

A portion of this is put aside for standard liquor, or it can also be sent back to the first carbonation station to be mixed in with the 40 percent of the cold saccharate cake from the filters. The hi-green goes to its storage tank and then to the hi-raw centrifugals. There is also the milk of lime and sugar syrups in the Steffen process. The Billings factory works half of its own molasses in the Steffen process. The Billings factory works half of its non-Steffen molasses in the Steffen process. The Loveland factory works at a high rate and the cold saccharate cake from the filters goes on to the saccharate mixing station. There is also the milk of lime and sugar syrups in the Steffen process. The Billings factory works half of its non-Steffen molasses in the Steffen process.

**The Diffusion**

The precipitate of this mixture in the coolers moves to the cold drum filters for further carbonation, and then on to the third saturation station.

**Cristallizers**

A portion of this is put aside for standard liquor, or it can also be sent back to the first carbonation station to be mixed in with the 40 percent of the cold saccharate cake from the filters. The hi-green goes to its storage tank and then to the hi-raw centrifugals. The milk of lime and sugar syrups in the Steffen process. The Billings factory works half of its own molasses in the Steffen process. The Billings factory works half of its non-Steffen molasses in the Steffen process. The Loveland factory works at a high rate and the cold saccharate cake from the filters goes on to the saccharate mixing station. There is also the milk of lime and sugar syrups in the Steffen process. The Billings factory works half of its non-Steffen molasses in the Steffen process.

**The Pulper**

Some polyacrylamide solutions at various Great Western sugar factories. A portion of this is put aside for standard liquor, or it can also be sent back to the first carbonation station to be mixed in with the 40 percent of the cold saccharate cake from the filters. The hi-green goes to its storage tank and then to the hi-raw centrifugals. There is also the milk of lime and sugar syrups in the Steffen process. The Billings factory works half of its non-Steffen molasses in the Steffen process. The Loveland factory works at a high rate and the cold saccharate cake from the filters goes on to the saccharate mixing station.

**Presses**

The precious massecuite produced is then mixed with the lo-green so as to get the proper pH or alkalinity before going to the first carbonation. The Dorr thickener.

**Mills**

The precious massecuite produced is then mixed with the lo-green so as to get the proper pH or alkalinity before going to the first carbonation. The Dorr thickener.

**Centrifugals**

The precious massecuite produced is then mixed with the lo-green so as to get the proper pH or alkalinity before going to the first carbonation. The Dorr thickener.

**The Dorr Thickener**

Now the carbonated juice flows into the Dorr thickener at very high pressure. The thickener is a closed tank where the thickening or removing of any trash, weeds, or leaves. They then flow into a beet factory, employing diffusers with different mechanical equipment, but operate on the same general principles. The juice is first floated up to the top floor of the factory to the picking table. While this is a simple process of washing, and then discharged into a chute leading to the diffuser. Here the juice is remixed with the cassettes by being dissolved in water. The Dorr thickener tank for the removal of the sludge formed by carbonation. This sludge is then sent to the hot Dorr thickener and the hot drum filters.
Slicing Standard for 1965-66:
- 3000 tons per day — up 100 tons — with continuous tray diffuser

Record Campaign Slicing Average:
- 3208 tons per day in 1964-65 (111.3% above 2900-ton standard)

Record Slicing Rate for One Day:
- 3470 tons on Oct. 23, 1964 (119.6% above 2900-ton standard)

Record Sugar Beet Yield:
- 19.02 tons per acre in 1960

Pennant Winner:
Scottsbluff

Slicing Standard for 1965-66:
- 3200 tons per day — up 55 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 3560 tons per day in 1964-65 (113.2% above 3145-ton standard)

Record Slicing Rate for One Day:
- 4010 tons on Nov. 8, 1964 (127.5% above 3145-ton standard)

Record Sugar Beet Yield:
- 21.73 tons per acre in 1963 (Highest tonnage average for any factory district in Great Western history)
Manager
- L. H. HENDERSON

Superintendent
- TYLER W. MILLER

Master Mechanic
- FLOYD MITCHELL

Cashier
- JOSEPH H. LAWSON

Chief Chemist
- RUSSELL W. DILLEY

Asst. Manager
- ROBERT N. SANBORN

Asst. Superintendents
- DARWIN E. BLISS
- RALPH F. BRISTOL, JR.
- U. W. GOOS
- ADAM H. SINNER

Asst. Master Mechanics
- LEO S. DUNN, JR.
- RICHARD E. FULTON
- JOHN D. KELIM

Fieldmen
- ROBERT G. BARTON
- SAM BARTON, JR.

Supt's Clerk
- RENA GROSS

Chief Electrician
- LOUIS I. WOLF

Beetend Foremen
- ARTHUR W. DeVALL
- MARVIN W. SINNER
- WILLIAM C. SINNER
- BRUCE F. STALLINGS

Sugarend Foremen
- OMER L. KELLEY
- ALEX SCHILD, JR.
- FLOYD A. SINCLAIR
- DONALD L. SMITH

Shop Foreman
- ALVIN J. LAW

Sugar Boilers
- CHARLES I. ARENDS
- KENNETH H. BAUER
- FRANK CARPENTER
- CLIFFORD R. ROBINSON

Warehouse Foreman
- GEORGE A. HOWARD

Dryer Foremen
- EDWARD BOTT
- EARL E. LEONARD
- ELDON E. LEWIS
- MAURICE ORR

Steffen Foremen
- EDWARD L. HOFFMAN
- JOHN MARGHEIM
- GEORGE SCHNEIDER
- H. T. WAGGONER

Top Mechanics
- DALE BUSHNELL
- LEWIS C. CAWLEY
- RAY E. DAVIDSON
- LEO H. HALAGIN

Boilerhouse Foremen
- FRANK C. LEE
- PAUL STUCKEY

Cranemen
- FLOYD S. ENLOW
- WILLIAM H. NANSSEN
- GEORGE STRAUSS

Electrician
- DWAIN A. STONE

Storekeeper
- JOHN MILLER

Timekeeper
- ALBERT A. RUTH

Handymen
- ROBERT GROSS
- GEORGE B. HALL
- DALE MARLIN
- ELMER SWANSON

Stenographer
- JOYCE DRUMHELLER

Station Group
- BENJAMIN FINK
- ELSIE KELLEY

Associate Editor
- RENA GROSS

Slicing Standard for 1965-66:
- 2160 tons per day — unchanged — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 2409 tons per day in 1961-62
  (116.9% above 2060-ton standard)

Record Slicing Rate for One Day:
- 2700 tons on Nov. 3, 1964
  (125.0% above 2160-ton standard)

Record Sugar Beet Yield:
- 20.58 tons per acre in 1963

Pennant Winner:

Safety Award Winner: 1958 and 1961 (tie)
<table>
<thead>
<tr>
<th>Title</th>
<th>Name</th>
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</thead>
<tbody>
<tr>
<td>Manager</td>
<td>Lowell E. Giauque</td>
</tr>
<tr>
<td>Superintendent</td>
<td>Jesse E. Stone</td>
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<tr>
<td>Master Mechanic</td>
<td>Ralph E. Townsend</td>
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<tr>
<td>Cashier</td>
<td>Robert B. McKee</td>
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<tr>
<td>Chief Chemist</td>
<td>Harry C. Brown</td>
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<tr>
<td>Asst. Superintendents</td>
<td>Carl C. Case, Ardon W. Hight, Earl L. Morgan, Duane F. White</td>
</tr>
<tr>
<td>Asst. Master Mechanics</td>
<td>Joseph Bauer, James Burry, John F. Lovell</td>
</tr>
<tr>
<td>Fieldmen</td>
<td>Robert Chinnock, Stanley Davidson, John R. Elliott, August E. Heldt, Gordon Hobart, C. A. Spurgin, Walter Stroller, Jr.</td>
</tr>
<tr>
<td>Supt’s Clerk</td>
<td>Madelyn Elder</td>
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<tr>
<td>Chief Electrician</td>
<td>C. E. Pfeiffer</td>
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<tr>
<td>Beetend Foremen</td>
<td>Bruce Genoways, William Kramer, Don R. McDaniel, Wayne P. Muhr</td>
</tr>
<tr>
<td>Sugarcane Foremen</td>
<td>Herman H. Amend, Jack A. Shaw, Leroy J. Shimp, Morris A. Warrick</td>
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<td>Shop Foreman</td>
<td>Harry Banghart</td>
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<tr>
<td>Dryer Foremen</td>
<td>Alvin K. Cline, Emil Dobrinski, Ted T. Genoways, Delbert Vogel</td>
</tr>
<tr>
<td>Top Mechanics</td>
<td>Robert Erdman, George W. McMurtry, Henry Nagel</td>
</tr>
<tr>
<td>Warehouse Foreman</td>
<td>Emery Serefey</td>
</tr>
<tr>
<td>Boilerhouse Foreman</td>
<td>Lloyd Rutan, Henry J. Seng</td>
</tr>
<tr>
<td>Handyman</td>
<td>Victor Marker, Sam Razo, Frank Townsend</td>
</tr>
<tr>
<td>Storekeeper</td>
<td>John H. Mohr</td>
</tr>
<tr>
<td>Timekeeper</td>
<td>Richard A. Priest</td>
</tr>
<tr>
<td>Stenographer</td>
<td>Fern Reinmuth</td>
</tr>
<tr>
<td>Station Group</td>
<td>James H. Bachofe, Lloyd A. Castellaw, Arthur A. Cross, Fred McDaniel, Carol L. Silsby</td>
</tr>
<tr>
<td>Dump Repair Foreman</td>
<td>Ralph E. Rice</td>
</tr>
<tr>
<td>Dump Repair Crew</td>
<td>George W. Colgrove, George Mathews</td>
</tr>
<tr>
<td>Associate Editor</td>
<td>Richard A. Priest</td>
</tr>
</tbody>
</table>

**Slicing Standard for 1965-66:**
- 2050 tons per day — up 50 tons — with a twin-scroll diffuser

**Record Campaign Slicing Average:**
- 2288 tons per day in 1964-65 (114.4% above 2000-ton standard)

**Record Slicing Rate for One Day:**
- 2507 tons on Dec. 6, 1964 (125.3% above 2000-ton standard)

**Record Sugar Beet Yield:**
- 19.73 tons per acre in 1963
Mitchell

Manager
- W. C. McGUFFEY

Superintendent
- OLIVER H. SWANEY

Master Mechanic
- DAN SCHMIDT

Cashier
- W. V. VERMELINE

Chief Chemist
- JAMES P. TETERS

Asst. Superintendents
- PAUL MANWEILER
- PAUL H. PUMPHREY
- EDWARD R. SCHWINDT
- GUY STONE

Asst. Master Mechanics
- ELLIS M. BARKER
- HAROLD L. LUNDBY
- WESLEY NETHERLAND

Agricultural Supt.
- HERBERT H. PEARCY (Wheatland area)

Fieldmen
- PAUL M. BLOME
- ROBERT M. MORLEY
- WILLIAM N. NELSON
- JEROME D. REED

Supt's Clerk
- ILDA WITHROW

Chief Electrician
- RUBEN A. PHILLIPS

Beetend Foremen
- CLAYTON EMERY
- HAROLD O. LASHLEY
- ROBERT N. LAWSON
- BILL ROWLEE

Sugarend Foremen
- RAYMOND C. HARTZ
- ROBERT HENDREN
- HOWARD C. HRASKY
- JOHN H. SCHWARTZ, JR.

Shop Foreman
- GERALD O. JOHNSON

Sugar Boilers
- DICK MCKEOWN
- HOMER L. PETERSON
- LYLE C. SIMPSON
- JOHN R. WEITZEL

Dryer Foremen
- J. EDWARD HADDIX
- EUGENE G. KENYON
- ORVILLE ZWEIBEL

Top Mechanics
- TED BAUM
- BOB N. JOHNSON
- GEORGE F. STEWART, JR.

Warehouse Foreman
- GORDIA O. HAMLET

Boilerhouse Foremen
- CLINTON R. BRANZ
- LEO D. SAYRE
- LEWIS H. TUCKER

Cranemen
- DUANE SAYRE
- FRANK W. SHEFNEER

Storekeeper
- DONALD R. PROUTY

Timekeeper
- JACK A. FULTON

Handymen
- ELMER FLEENOR
- ALVIN L. MEHRER
- RONALD WATSON

Stenographer
- PAULINE TANGEMAN

Station Group
- HENRY DEBUS, JR.
- ALEXANDER E. ERVIN
- SAMUEL P. HAWKINS
- BILL RUSSELL
- CARL WECKER

Dump Repair Foreman
- CHESTER L. MORSE

Dump Repair Crew
- ARTHUR GALL
- ROGER LOWRY
- EMMANUEL ZITTERKOPF

Associate Editor
- JACK A. FULTON

Slicing Standard for 1965-66:
- 2100 tons per day — up 50 tons —
  with a twin-scroll diffuser

Record Campaign Slicing Average:
- 2429 tons per day in 1964-65
  (118.5% above 2050-ton standard)

Record Slicing Rate for One Day:
- 2747 tons on Nov. 9, 1963
  (134.6% above 2040-ton standard)

Record Sugar Beet Yield:
- 21.18 tons per acre in 1963

Pennant Winner:
- Campaigns of 1921-22 and 1956-57

Safety Award Winner: 1956 and 1957
<table>
<thead>
<tr>
<th>Position</th>
<th>Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>Manager</td>
<td>RALPH W. HETTINGER</td>
</tr>
<tr>
<td>Assistant Manager</td>
<td></td>
</tr>
<tr>
<td>Chief Chemist</td>
<td>J. GERALD KISLER</td>
</tr>
<tr>
<td>Cashier</td>
<td></td>
</tr>
<tr>
<td>Agricultural Supt.</td>
<td>PAUL N. McMILLAN (Chinook area)</td>
</tr>
<tr>
<td>Asst. Manager</td>
<td>WALDO T. PETERSON</td>
</tr>
<tr>
<td>Assistant Superintendents</td>
<td>EARL C. BITTNER, IVAN E. ENWALL, EUGENE W. KYGER, DONALD H. MORRIS</td>
</tr>
<tr>
<td>Asst. Master Mechanics</td>
<td>WILLIAM B. BLACK, ARTHUR H. HUDSON, JAMES KIENOWSKI, T. H. TURNBULL</td>
</tr>
<tr>
<td>Asst. Fieldman</td>
<td>MARK SHAY</td>
</tr>
<tr>
<td>By-Product Sales Rep.</td>
<td>RALPH C. STENENHJEM</td>
</tr>
<tr>
<td>Timekeeper</td>
<td>JACK K. RUNGE</td>
</tr>
<tr>
<td>Sales Clerk</td>
<td>STANLEY J. LEWIS</td>
</tr>
<tr>
<td>Supt's Clerk</td>
<td>BILLIE VEIS</td>
</tr>
<tr>
<td>Chief Electrician</td>
<td>GEORGE A. MITCHELL</td>
</tr>
<tr>
<td>Beetend Foremen</td>
<td>WILLIAM G. BLY, ROBERT W. JACOB, DONALD L. McCracken</td>
</tr>
<tr>
<td>Sugarend Foremen</td>
<td>JOHN BURKHARDT, LESTER E. BUTLER, BERNARD W. LINDELL, ERVIN J. SCHINDLER</td>
</tr>
<tr>
<td>Warehouse Foreman</td>
<td>WILLIAM S. WILSON</td>
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<tr>
<td>Shop Foreman</td>
<td>MICHAEL BECKER</td>
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<tr>
<td>Asst. Chemist</td>
<td>LAWRENCE STEWARD</td>
</tr>
<tr>
<td>Sugar Boilers</td>
<td>G. L. BLACK, CLYDE B. BRESHEARS, FRANCIS R. CASHER, VIRGIL LINDELL, ROBERT N. LOGAN, JACK T. MCCURIE, CLARENCE B. OLSON, ERNEST SPALINGER</td>
</tr>
<tr>
<td>Dryer Foremen</td>
<td>WILLIAM G. BEARD, ALBERT V. BITTNER</td>
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<tr>
<td>Boilerhouse Foremen</td>
<td>LAWRENCE CELLMER, FRANK L. JONES, WILLIAM KISSINGER, WILLARD P. SMITH</td>
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<tr>
<td>Storekeeper</td>
<td>ROBERT C. CAMP</td>
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<tr>
<td>Craneman</td>
<td>BRYAN CROSS</td>
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<td>Electricians</td>
<td>LOUIS HOLOUBEK, BEN MacDONALD</td>
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<tr>
<td>Handymen</td>
<td>NICK HESS, WILLIAM C. KOBER</td>
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<tr>
<td>Yard Foreman</td>
<td>JAKE RUFF, JR.</td>
</tr>
<tr>
<td>Shift Warehouse Foremen</td>
<td>JAMES M. PAXIN, DON L. UNDERWOOD, RAYMOND T. WITTNER</td>
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<tr>
<td>Pulp Warehouse Foreman</td>
<td>EUGENE P. REICHERT</td>
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<tr>
<td>Asst. Storekeeper</td>
<td>JERRY E. WILSON</td>
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<tr>
<td>Stenographers</td>
<td>MARIE ECKHARDT, MARLENE PATTISON</td>
</tr>
<tr>
<td>Phone Operator</td>
<td>MARY M. MANNI</td>
</tr>
<tr>
<td>Station Group</td>
<td>W. S. BARKLEY, CLEON BRACKEN, LEWIS F. HOINESS, BILL C. HULL, WILLIAM C. JOHNSTON, RODGER L. LOGAN, VICTOR LÖHRENZ, RICHARD MCGARRY, BARNEY L. MORSE, DON PIPPIN, GARY PIPPIN, WALLACE H. ROE, BOB SCHEEFER, CYRIL M. MEYER, DON SIGSWARD, HARRY WILLSON, JACK WILLSON</td>
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<tr>
<td>Dump Repair Foreman</td>
<td>A. E. HUDDLESTON</td>
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<tr>
<td>Asst. Dump Foreman</td>
<td>HENRY J. LAPP</td>
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<tr>
<td>Dump Repair Crew</td>
<td>EDWIN CARMICHAEL, ROBERT FITCH, LEON RIMMER, WILLIAM ROBERTS</td>
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<tr>
<td>Labor Agent</td>
<td>GEORGE H. ALVA</td>
</tr>
<tr>
<td>Custodian</td>
<td>MARY JANE WILSON</td>
</tr>
<tr>
<td>Associate Editors</td>
<td>MARY M. MANNI, BILLIE VEIS</td>
</tr>
</tbody>
</table>

**Billings**

Slicing Standard for 1965-66:
- 3920 tons per day — unchanged — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 4301 tons per day in 1962-63
  (109.7% above 3920-ton standard)

Record Slicing Rate for One Day:
- 4714 tons on Dec. 7, 1964
  (120.2% above 3920-ton standard)

Record Sugar Beet Yield:
- 19.12 tons per acre in 1963

Manager
- CHARLES R. JOHNSON

Superintendent
- DAN E. CONWELL

Master Mechanic
- MERLE W. FLEENOR

Cashier
- H. L. MARTEN

Chief Chemist
- ROGER A. FEIL

Asst. Superintendents
- JOHN H. ASAY
- JOSEPH ASAY
- NEIL E. DAVIES
- MAYNARD H. LAUFMAN

Asst. Master Mechanics
- E. C. P. BOHM
- LeROY C. REYNOLDS
- HARRY M. WILSON

Fieldmen
- ROBERT D. FISHER
- JAMES F. GONYOU
- ROLAND A. JACOB
- RALPH J. STAHEL
- STANLEY WALTERS

Supt's Clerk
- VELMA R. COWAN

Beetend Foremen
- KEITH O. ALLRED
- MYRL AVERETT
- HELMUT L. DOEBR
- ERVIN LYNN

Sugar Beet Foremen
- GARTH G. ALLRED
- LEROY M. ARNOLDUS
- CLYDE B. NICHOLS
- NORMAN SORENSON

Sugar Boilers
- ELWOOD D. EMMETT
- HERBERT FOSSEN
- HENRY KOBOR, JR.
- TED TIPPETTS

Top Mechanics
- RICHARD A. BURKE
- GEORGE ELLIS
- M. L. FILLERUP
- JOHN NEELEY

Electrician
- IRWIN C. SOILAND

Warehouse Foreman
- JAMES WAGNER

Boilerhouse Foremen
- CLYDE A. BROOKS
- WILLIAM J. OATMAN

Storekeeper
- WILLIAM G. BUTLER

Timekeeper
- PAUL L. SUTTON

Handyman
- JOHN NATION

Asst. Storekeeper
- EARL KALLEM

Stenographer
- DEANNA WAGNER

Station Group
- HARLOW B. BRIMHALL
- CARL B. FINK, JR.
- FRITZ J. FINK
- JOHN FINK, JR.
- SNELL ROBERTSON
- CALVIN TILLEY

Dump Repair Foreman
- LESLIE W. CLINE

Dump Repair Crew
- HAROLD H. HAZEN
- DONALD LOOS

Associate Editor
- VELMA R. COWAN

Slicing Standard for 1965-66:
- 1900 tons per day — up 75 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 2100 tons per day in 1964-65
  (115.1% above 1825-ton standard)

Record Slicing Rate for One Day:
- 2452 tons on Dec. 2, 1964
  (134.3% above 1825-ton standard)

Record Sugar Beet Yield:
- 16.85 tons per acre in 1963

Pennant Winner: Campaign of 1922-23

Safety Award Winner: Year of 1952
Manager
- GORDON RUDOLPH

Superintendent
- FLOYD M. LOGAN

Master Mechanic
- OAKLEY C. MILLER

Cashier
- RICHARD F. MALLY

Chief Chemist
- KENNETH E. HOFF

Asst. Superintendents
- EUGENE B. DeMANCHE
- JOHN N. HOMAN
- ALFRED J. SCHMIDT
- GEORGE R. WALKER

Asst. Master Mechanics
- RICHARD L. HOMAN
- C. E. MICHAELS

Fieldmen
- JOHN N. GURTZWEILER
- RICHARD E. SAIONZ
- MELVIN H. SHAFER
- FRED A. WARGOWSKY
- LEROY WILLIAMS
- ROBERT L. ZILLES

Research Assistant
- PHIL B. BRIMHALL

Agricultural Consultant
- ARTHUR C. JOOST

Dump Repair Foreman
- HAROLD W. SENSENEY

Supt’s Clerk
- RITA SWINT

Timekeeper
- MILDRED F. KINNEY

Secretary
- JOYCE ANN BINGER

Bookkeeper
- CECILIA MOSSER

Clerk-Typist
- VIOLET HURST

Beetend Foremen
- CLIFFORD J. DICKMAN
- EMERSON O. EARNHART
- DAVE MARTIN
- WILLIAM A. SWINT

Sugarend Foremen
- HOWARD J. HAUBERT
- DALE HUBER
- JOHN P. KENAN
- FRANK W. YOUNG

Lead Mechanic
- LEWARD G. ANSTED
- SHERMAN MOSES
- RICHARD RICHTER
- FRANKLIN SHULTZ

Sugar Boilers
- LOWELL E. BATIE
- ARTHUR F. MARTIN
- ALBERT L. SABO
- DONALD E. SHERMAN

Top Mechanics
- ARTHUR L. MELSON
- GREGORY SZAKOVITS

Warehouse Foreman
- DONALD H. SMITH

Boiler House Foreman
- RICHARD DEMANCHE

Crane Operator
- ROBERT KESSLER

Storekeeper
- GEORGE L. KELLER

Repairmen
- ROBERT COVERT
- WILSON FEIGHNER
- RAY HOWARD
- JOSEPH A. SIDOTI

Utility Men
- ERNEST EMRICH
- FRANK RONSKI
- RUSSELL ZELLER

Technician Group
- LESLIE BRYANT
- V. C. HUFFORD
- RALPH MILLER

Station Group
- DAN BAKER
- H. E. HEILEMAN
- CHARLES PLIHALL
- GARNET TRIMBLE

Dump Repair Crew
- RONALD E. PERKINS

Custodian
- MICHAEL KRAL

Associate Editor
- RITA SWINT

Fremont

FOR GREATEST PERFORMANCE
BY GREAT WESTERNERS

Fremont 1964

Slicing Standard for 1965-66:
- 1625 tons per day — up 100 tons — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 1882 tons per day in 1964-65
  (123.4% above 1525-ton standard)

Record Slicing Rate for One Day:
- 2073 tons on Dec. 13, 1964
  (136.0% above 1525-ton standard)

Record Sugar Beet Yield:
- 17.98 tons per acre in 1962

Pennant Winner: Campaign of 1964-65

Safety Award Winner:
- Years of 1961 (tie), 1962 and 1963
Slicing Standard for 1965-66:
- 1500 tons per day — unchanged — with a twin-scroll diffuser

Record Campaign Slicing Average:
- 1676 tons per day in 1961-62
  (121.0% above 1500-ton standard)

Record Slicing Rate for One Day:
- 1831 tons on Nov. 2, 1964
  (122.0% above 1500-ton standard)

Record Sugar Beet Yield:
- 16.65 tons per acre in 1959

Pennant Winner: 1959-60 & 1961-62
GW Railway

Offices at the Sugar Building in Denver.
Yards and shops at Loveland sugar factory; principal stations at Loveland, Johnstown, Windsor, Eaton, Milliken, and Longmont.

Horse Creek

Offices at the Sugar Building in Denver; limestone mine at Horse Creek, Wyoming.
Fort Collins

(Not Operating)

Record Beet Yield:
• 18.29 tons per acre in 1963

Manager
• JOHN STEWART

Superintendent
• JAMES AMOS

Cashier
• CHARLES B. MERRITT

Fieldmen
• WILLIAM G. KRUEGER
• GEORGE LAPASEOTES
• DUANE C. MCDONALD
• BERTRAM A. NELSON

Warehouse Foreman
• ALLISON SLIFFE

Stenographer
• LOVENA McGRAW

Station Group
• CLARENCE JUNGE
• FRED MARTIN
• HERBERT WRIGHT

Dump Repair Foreman
• HAROLD E. WAGY

Asst. Dump Foreman
• NORMAN E. METCALF

Dump Repair Crew
• JAMES L. LAFRENZ
• LAWRENCE MEYER

Associate Editor
• LOVENA McGRAW

Longmont Experiment Station

Director of Agric. Development
• P. B. SMITH

Manager
• R. RALPH WOOD

Director of Beet Seed Development
• R. K. OLDEMEYER

Agronomist
• EDWARD F. SULLIVAN

Statistician-Agronomist
• HERBERT L. BUSH

Asst. Agronomist
• ROBERT L. ABRAMS

Plant Breeder
• ALVIN W. ERICHSEN

Biochemist
• ROBERT B. MELVIN

Shop Foreman
• FAYE J. FLOREA

Longmont Experiment Station

records Clerk
• MARY E. JENSEN

Seed Analyst
• MARY E. JENSEN

Farm Crew
• JOSE CARDENAS
• ALEX DIESING
• VINCENT DURAN
• KENNETH KETTER
• JAMES M. SWALLOW
• LOUIS J. ZUNIGA

Caretaker
• GLEN NELSON

Associate Editor
• LOUISE WEBBER

Chicago Terminal

Supervisor
• EDWARD WAZNOK

Quality Control Chemist
• LEROY MEASNER

Station Crew
• EDWARD BEAUDOIN
• WAYNE F. BENDA
• DANIEL T. BRAY
• EARLE E. DOWNES
• TOM HANSON
• ROBERT R. HUGHES
• JOE PARTIN
• TAD POGWIZD
• EARL ROSINSKI
• DONALD L. SCALF
• ROBERT E. SCHALASKY
• MARK STARKOVICH
• KENT ULMER
• TERRY WAZNOK
• RONALD C. WILLIAMS

Clerk-Analyst
• MARY ANN STARKOVICH

Clerk-Typist & Associate Editor
• MILDRED MICHALCIK

Texas Terminal

(Located at Dallas)

Supervisor
• CARL W. LORENSEN

Station Crew
• ALVIN JANNISE

St. Louis Terminal

Supervisor
• JAMES H. McGRORY

GW
pure sugar
Agriculture

Vice President—
Agric. Administration
• FRED G. HOLMES

District Managers
• LYMAN H. ANDREWS
• JOHN D. EDMISTON
• DAVIS L. SUnderLAND*

Beet Reloading Manager
• GEORGE E. WALTERS

Asst. to So. Dist. Mgr.
• DONALD G. REDMAN

Agricultural Engineers
• GEORGE E. WALTERS
• BRUCE L. JOHNSON

Secretaries
• MARJORIE HAGAN
• SANDRA SCHULTZ

* Located at Fremont

Agricultural Development

Development Director
• P. B. SMITH

Agricultural Engineers
• GEORGE E. WALTERS
• BRUCE L. JOHNSON

Secretaries
• MARJORIE HAGAN
• SANDRA SCHULTZ

Livestock Staff

Livestock Consultant
• E. J. MAYNARD

Asst. Livestock Consultant.
• KENNETH D. KNAUS

Labor Staff

Labor Commissioner
• CALVIN W. SMITH

Bus Supervisor
• JAMES E. WACKER

Clerk
• WILLIAM MANION, JR.

Clerk Supervisor
• CHARLIE CAMPOS

Clerk-Typist
• DORIS CRONIN

Auditing

Auditor
• H. R. CORSBERG

Asst. to the Auditor
• ROBERT A. WITMER

Accounting Supervisors
• FRED E. ANDERSON
• CHARLES J. LAUTENBACH

Traveling Auditor
• DALE H. QUINN

Tax Section
• ROY E. JENSEN
(Supervisor)
• ROBERT D. JOHNSON
• ROBERT C. PERKINS
• PATRICIA PERSICHITTE

Bookkeeping Staff
• WAYNE K. GWANSON
(Head Bookkeeper)
• RICHARD D. BARKER
• MAX EHLINGER
• RONALD R. FULSAAS
• RONALD HAYMON
• WILLIAM E. MILES
• HARRY D. NELSON
• BETTY NORMAN
• JAMES R. SHEDDEN
• LLOYD SHORT
• WAYNE THOMPSON
• DON VACCA
• GERALD VADEEN
• ALBERT S. WHITAKER

Store Bookkeepers
• MARIE McELROY
• HAZEL SCANTLIN

Consignment Staff
• DAVID BROWN
• TIM CRONIN
• CLIFFORD GELOW
• GERALD HERDER
• RUBY LANER

Comptometer Operators
• MIRIAM BAILEY
• MARIAN GUERRO
• EDITH JONES
• FLAVA KILLE
• RUTH WINTERS

Receptionist
• JENNEVA PERSICHITTE

Stenographers
• DOROTHY LOMBARD
(Head Stenographer)
• HELEN EVERSMAN
• DIANE NOKES
• RHONDA REISTER
• JO ANN VADEEN

Phone Operators
• TECK JAMES
• ALBERTA WELSH

Mail Room Staff
• MAYME LaBRIOLA
• HARVEY U. WEST

Clerks
• IAN HALLIDAY
• JAMES HISE
• MILES THOMAS

Executive

President
• FRANK A. KEMP

Executive Vice President
• JOHN B. BUNKER

Executive Secretary
• LENORE A. WESTERMANN

Secretary
• LINNEA CHRISLER

General Office

The administrative staff and personnel of the various departments at the Sugar Building in Denver

Engineering

Chief Engineer
• CHARLES E. HIRSCH

District Engineers
• C. H. IVerson
• P. R. Pumphrey
• HARRY J. WARD

Chief Draftsmen
• WALTER J. ANDERSON

Traveling Engineers
• WALTER E. ARGABRITE
• D. D. DAVIDSON
• ANTHONY J. FLASCO
• WILLIAM T. TODD
• ROBERT E. VANDER
• W. D. WATSON

Resident Engineer
• JOHN E. GRONEman

Agricultural Engineers
• GEORGE E. WALTERS
• BRUCE L. JOHNSON

Civil Engineer
• RAYMOND N. KISER

Design Engineer
• JOHN J. STARK

Electrical Engineer
• DELBERT M. STEWART

Asst. Elect. Engineer
• WILLIAM V. DAVIS

Packaging Engineer
• THOMAS G. KINNEY

Mechanical Designers
• A. LEE CARLSEN
• DEAN DeBELLY
• LASZLO GOMBAS
• TONY HEIBAUGH
• GEORGE R. HOBBS
• E. GARY MAGGI
• PAUL F. SMITH
• PAUL ST. LOUIS

Process Control Engrs.
• DONALD E. KARNS
• A. J. STEWART

** At Scottsbluff
† At Johnstown
‡ At Fremont & Findlay

Engineering Secretary
• KAREN DAVIS
### Industrial Relations

- **Director of Industrial Relations**
  - E. R. Niehaus
- **Asst. Director of Industrial Relations**
  - J. R. Brenimer
- **Editor, Sugar Press**
  - James S. Lyon
- **Secretary**
  - Rose N. Yura

### Legal

- **General Counsel**
  - M. B. Holt
- **General Attorney**
  - Edward A. Walsh
- **Secretary**
  - Jane Leavitt

### Operating

- **Vice President-Operations**
  - Lloyd T. Jensen
- **District Superintendents**
  - Harold D. Burk
  - Stephen L. Force
  - Robert E. Munroe
- **Asst. to Vice President**
  - Jack B. Powell
- **Package Control**
  - Donald E. Ebner
- **Operations Secretary**
  - Marian Campbell
- **District Secretary**
  - Lucylle E. McElroy
  - At Scottsbluff

### Limestone Staff

- **Limestone Manager**
  - George A. Berlin
- **Limestone Clerk**
  - Charles H. Philips

### Purchasing

- **Asst. Purchasing Mgr.**
  - M. H. Ruesch
- **Buyers**
  - John E. Atken
  - Paul J. Cunningham
  - E. R. Lupton
  - Earl Moon
  - Lawrence C. Olsen
  - H. S. Nicholson
- **Chief Clerk**
  - Richard G. Swanson

### Research, Chemical

- **Director of Research & Chemical Control**
  - Whitney Newton, II
- **Asst. General Chemist**
  - John E. Hedde
- **Secretary**
  - Judith Young
- **Librarian**
  - Gladys Whiteley

### Research Lab

- **Quality Control Chemist**
  - George H. Sisler
- **Research Chemists**
  - Margaret G. Auth
  - Lee H. Hanson
  - Philip J. Hatch
  - Eleanor Jackson
  - Michael Schalit

### Process Lab

- **Superintendent**
  - Daniel A. Muller
- **Senior Chemist**
  - John S. Angelos
- **Chemical Engineer**
  - Brooks M. Stein
- **Asst. Chemist**
  - Ronald Brenton
- **Lab Analyst**
  - Rosemary Stone

### Pilot Plant Crew

- **Lab Clerk**
  - Betty Jo McKee
  - At Loveland factory

### Railway

- **Vice President & General Manager**
  - Jens C. Jensen
- **Cashier**
  - Charles L. Quinn
- **Chief Engineer**
  - George A. Berlin
- **Chief Clerk**
  - James W. Kelly

### Sales

- **Vice President-Sales**
  - B. A. Oxnard
- **Sales Manager**
  - Claude W. Petit
- **District Sales Manager**
  - Sam A. McDowell
- **Asst. to Sales Manager**
  - C. H. Criswell, Jr.

### Special Products

- **Western Sales Manager**
  - Ray G. Hendricks
- **Asst. Western Sales Mgr.**
  - Robert D. Hardin
- **Secretary**
  - Dorothy J. Nosek
- **Clerk**
  - Paul M. Woods
  - Includes MSG, dried beet pulp, liquid protein concentrates, potash, etc.
General Office

Secretary’s Department

Corporate Secretary
• ROBERT A. WHERRY
Asst. Secretary
• R. W. WRIGHT
Office Secretary
• DOROTHY COURTNEY

Insurance

Insurance Manager
• ROBERT A. WHERRY
Insurance Staff
• HARVEY J. LAMMEL
• KELLY J. DAVIES
Claims Clerk
• JEAN S. TIMKEN

Pension Records & Stock Transfer

Supervisor
• R. W. WRIGHT
Office Staff
• CHARLES O. PEARCY
• MARIE STEVENS

Building Staff

Building Engineer
• ORVILLE SHAW
Elevator Operators
• DAVID C. MILNER
• ROY F. ROHLAS
Custodian
• HAROLD M. WERRE
Watchmen
• MATT BELGZIN
• WILLIAM CASAGRANDA
• GEORGE FREEHLING

Statistical Department

Statistician
• E. WARD, JR.
Asst. Statistician
• ROY B. CLARK

Treasurer’s Department

Vice President
• ROBERT J. FISHER
Asst. Treasurer
• H. R. CORSBERG
Asst. to Treasurer
• M. E. REBHAN
Credit Manager
• GEORGE W. STILLMAN
Payroll Supervisor
• R. W. WRIGHT
Tax Agent
• FRANK BEGLEY
Treasurer’s Secretary
• JOAN MULL

Credit & Collection

Asst. to Credit Mgr.
• E. MARSHALL POTH
Chief Clerk
• JOHN T. GRAY
Petty Cashier
• RICHARD HOLT
Claims Adjuster
• FRANK NORTNIK
Accts. Recv. Clerks
• RUTH M. SHIELDS
• JANET WILKOWSKI
Steno-Clerk
• JUDITH FLIN

Payroll Staff

Payroll Clerks
• RICHARD L. JACKMAN
• JAMES C. STORER
Secretary
• JANET YORDY
Comptometer Oper.
• BETTY ANDERSEN

Traffic

General Traffic Manager
• JENS C. JENSEN
• JAMES HOLT
Traffic Specialists
• MATILDA F. JESS
• JERRY A. LUCERO
• RICHARD T. MOZINSKI
Rate Specialists
• HARRY F. MITCHELL
• ERNEST V. ROBINSON
• CHARLES SEEBURGER
Secretary
• MARIE E. ZIMMERLI
Reservations Clerk
• NORMA O. CROSS
File Clerk
• HELEN KLUGE

Mailing Addresses and Zip Codes
For All Great Western Locations

SUGAR FACTORIES

Eaton;
Great Western Sugar Company
Box 7
Eaton, Colo. 80615

Greeley;
Great Western Sugar Company
Box 539
Greeley, Colo. 80632

Windsor;
Great Western Sugar Company
Box 788
Windsor, Colo. 80550

Fort Collins;
Great Western Sugar Company
Box 559
Fort Collins, Colo. 80522

Loveland;
Great Western Sugar Company
Box 149
Loveland, Colo. 80537

Longmont;
Great Western Sugar Company
Box 119
Longmont, Colo. 80501

Brighton;
Great Western Sugar Company
Box 38
Brighton, Colo. 80601

Johnstown;
(including MSG Plant)
Great Western Sugar Company
Box 40
Johnstown, Colo. 80534

Ovid;
Great Western Sugar Company
Box 158
Ovid, Colo. 80744

Sterling;
Great Western Sugar Company
Box 870
Sterling, Colo. 80751

Fort Morgan;
Great Western Sugar Company
Box 617
Fort Morgan, Colo. 80701

Scottsbluff;
(including District Office)
Great Western Sugar Company
Box 521
Scottsbluff, Neb. 69361

Gering;
Great Western Sugar Company
Box 400
Gering, Neb. 69341

Bayard;
Great Western Sugar Company
Box 247
Bayard, Neb. 69334

Mitchell;
Great Western Sugar Company
Box 67
Mitchell, Neb. 69337

Billings;
Great Western Sugar Company
Box 2508
Billings, Mont. 59101

Lovell;
Great Western Sugar Company
Box 877
Lovell, Wyo. 82431

Fremont;
Northern Ohio Sugar Company
1101 North Front St.
Fremont, Ohio 43420

Findlay;
Northern Ohio Sugar Company
Box 94
Findlay, Ohio 45840

OTHER LOCATIONS

Great Western Railway Co.
Box 537
Loveland, Colo. 80537

Ag. Experiment Station
Great Western Sugar Company
Box 539
Longmont, Colo. 80501

Horse Creek Quarry;
Great Western Sugar Company
Box 100
Horse Creek, Wyo. 82061

SUGAR TERMINALS

Chicago;
Great Western Sugar Company
Box 217
Brookfield, Ill. 60513

Dallas;
Great Western Sugar Company
3196 Quebec St.
Dallas, Texas 75207

St. Louis;
Great Western Sugar Company
Box 5521
St. Louis, Mo. 63160

Milwaukee;
Great Western Sugar Company
211 East Florida St.
Milwaukee, Wis.

GENERAL OFFICE

Great Western Sugar Company
Box 5308, Terminal Annex
Denver, Colo. 80217
Board of Directors

W. A. ALEXANDER
Denver
President, Denver Tramway Corporation

JOHN H. BLOEDORN
Fort Morgan
President, Farmers State Bank of Fort Morgan

JOHN B. BUNKER
Denver
Executive Vice President
The Great Western Sugar Company

ADOLPH COORS
Golden
Treasurer, Adolph Coors Company

MONTGOMERY DORSEY
Denver
Chairman, First National Bank of Denver

WILLIAM D. FARR
Greeley
President, Farr Farms Company

FRANK A. KEMP
Denver
President, The Great Western Sugar Company

THOMAS B. KNOWLES
Denver
President, Van Schaack & Company

WALTER K. KOCH
Denver
President, Mountain States Tel. & Tel. Company

JOHN G. McMURTRY
Denver
President, McMurtry Manufacturing Company

B. A. OXNARD
Denver
Vice President, The Great Western Sugar Company

WILLIAM M. WHITE
Pueblo
President, Minnequa Bank of Pueblo

Officers

FRANK A. KEMP
President

JOHN B. BUNKER
Executive Vice President

B. A. OXNARD
Vice President-Sales

LLOYD T. JENSEN
Vice President-Operations

ROBERT J. FISHER
Vice President and Treasurer

FRED G. HOLMES
Vice President-Agricultural Administration

H. R. CORSBERG
Auditor and Asst. Treasurer

ROBERT A. WHERRY
Corporate Secretary

M. B. HOLT
General Counsel

The front cover shows the Sterling factory
with its new, tall cluster of bulk sugar storage bins.
Welcome back.....

CAMPAIGN SUGAR TRAMPS!

- Welcome back to another season of sugar-making with Great Western—and a season of safe work! To encourage your interest in safety this year, you become eligible to win the special Safety Prize of the Month for Campaign Employees. It's the handsome Gruen Precision wrist watch, shown at left, with a retail value of $49.75. Check with your supervisor for the details at your factory. Your ideas or interest in safety may make you the winner!